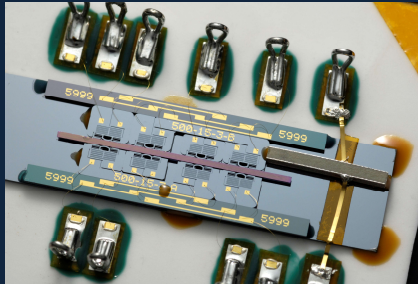


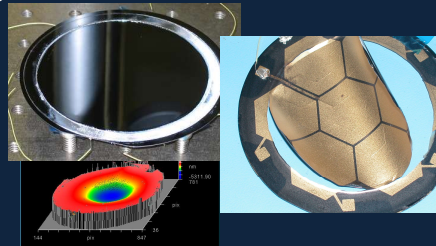
# **Air Stability, Doping, and Magnetism in Transition Metal Dichalcogenides**

Dr. EH Yang  
Professor, Mechanical Engineering Department  
Stevens Institute of Technology

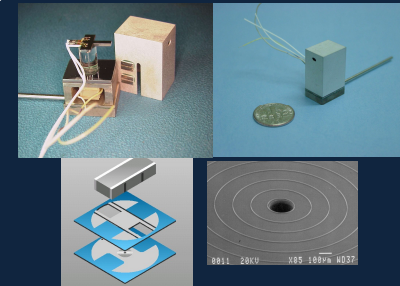
# MEMS Technologies for Space Applications



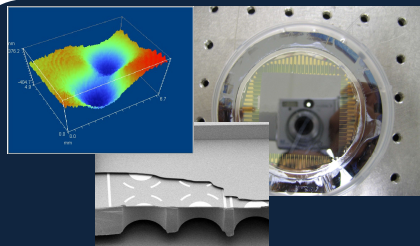
Self-Latched Linear Microactuator



Electroactive Polymer Actuated Mirror

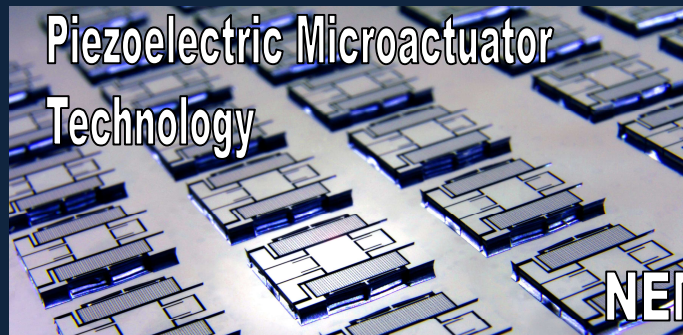


High-Pressure, Leak-Tight Piezoelectric Microvalve

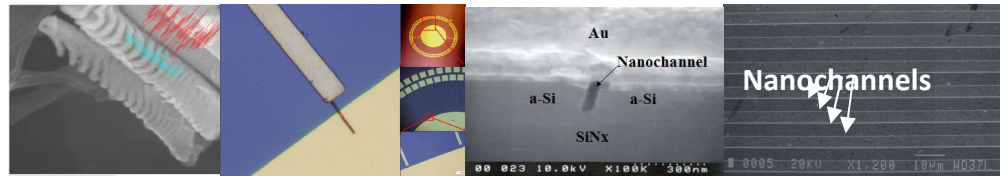


Large-Stroke, Large-Area MEMS Deformable Mirror

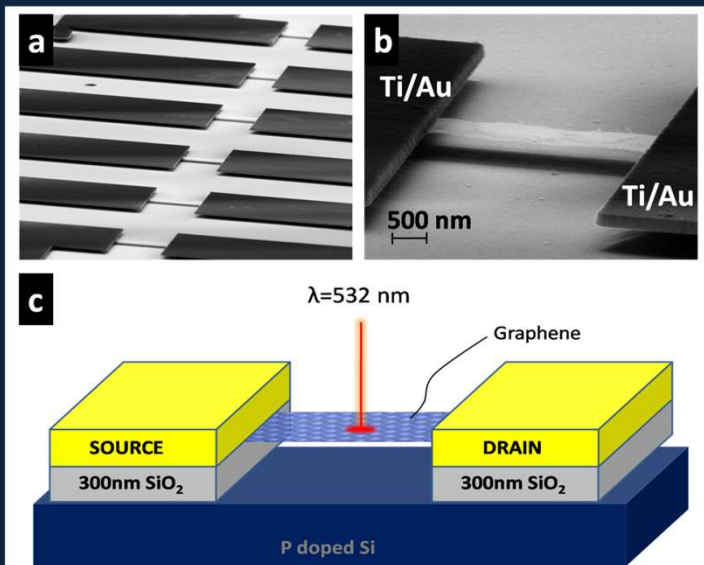
Piezoelectric Microactuator Technology



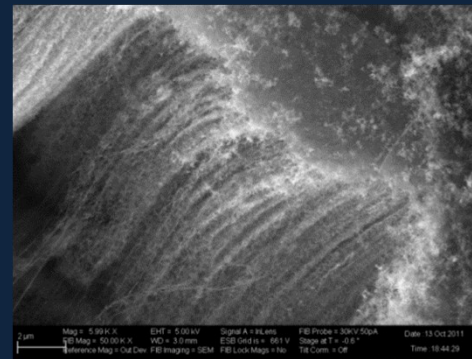
NEMS Technology



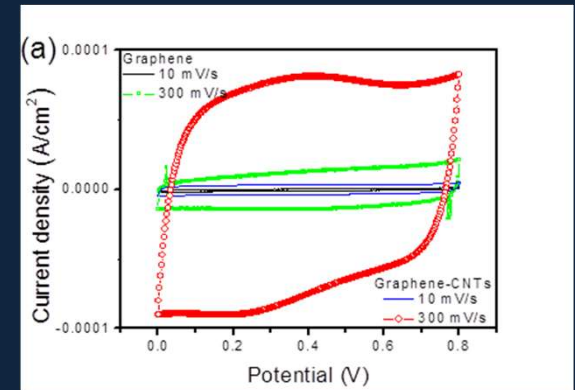
# Graphene Photodetector, Supercapacitor and Flexible Substrate



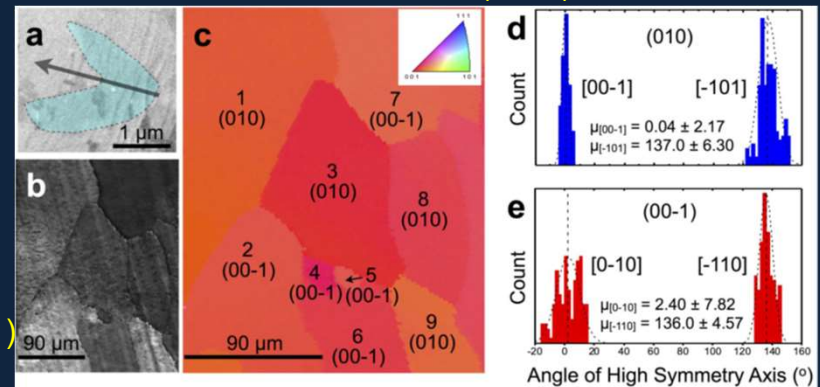
Scientific Reports, (3) 2791 (2013)



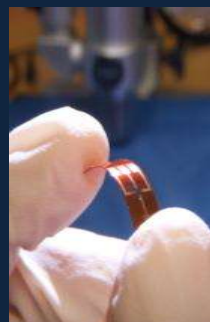
Chemistry of Materials, 25(19), 3874 (2013)



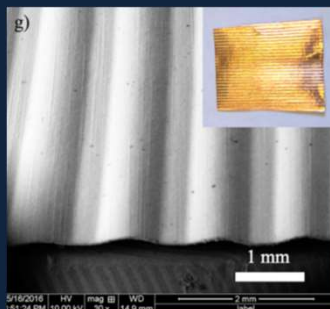
Nanotechnology, 23, 015301 (2012)



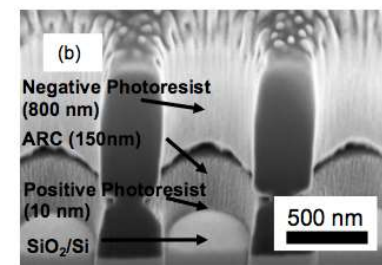
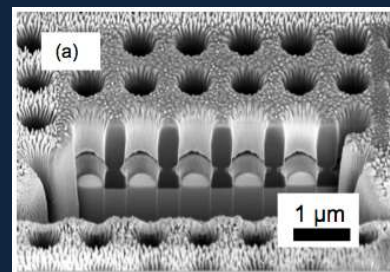
Scientific Reports, (3) 2571 (2013)



JVST B, 34(5), 051205 (2016)



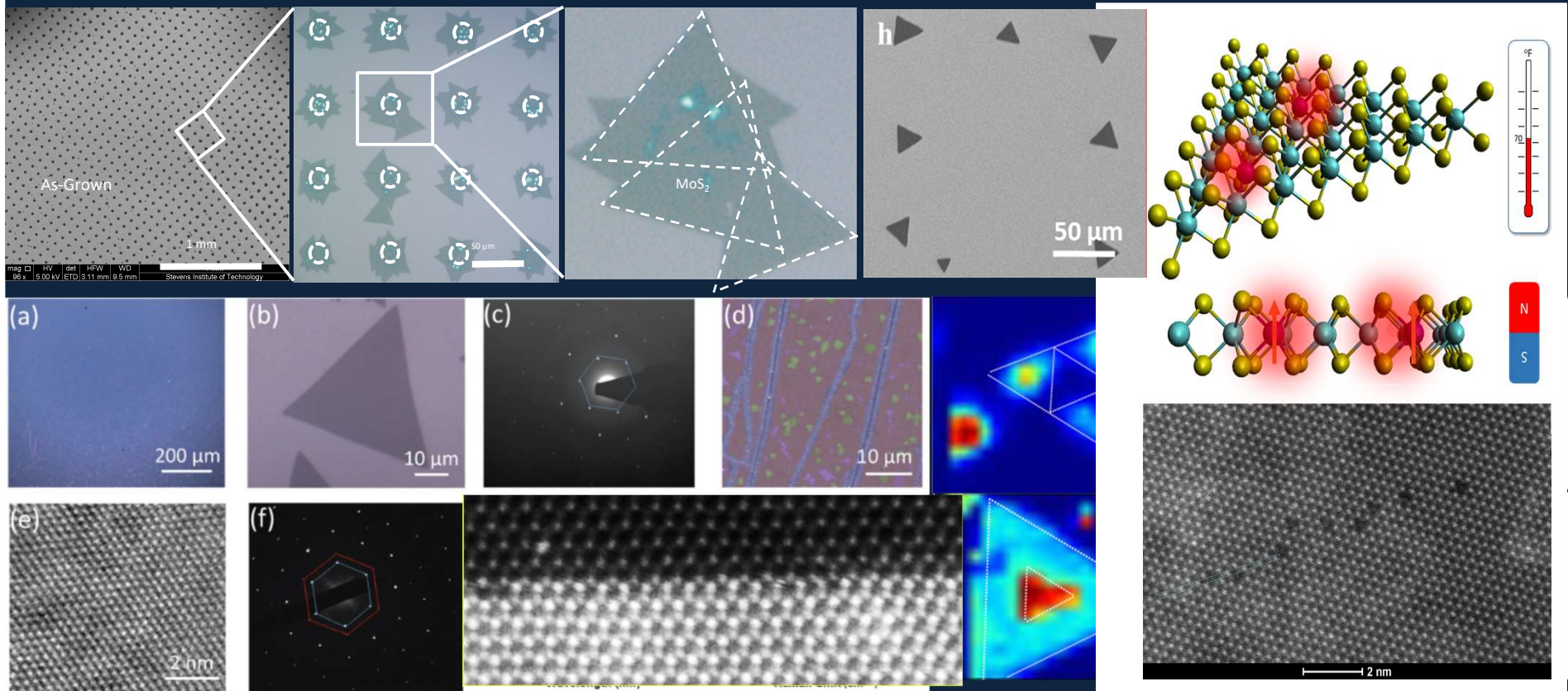
Nano Letters, 11(3), 1254 (2011)  
Nano Letters, 11, 4874 (2011)



Carbon, (64), 35, (2013)

JVST B, 32(6), 06FF01 (2014)

# TMD Growth, Characterization and Applications



*Nature Communications*, 11, 2034 (2020)  
*Scientific Reports, Nanotechnology* (2020) in print  
*Chemistry of Materials*, 30, 5148 (2018)  
*Advanced Materials*, 18, 1603898 (2017)  
*2D Materials*, 4, 025093 (2017)

*Scientific Reports*, 10, 1648 (2020)  
*Annalen der Physik.*, 1800507 (2019)  
*Journal of Physical Chemistry C*, 123(35), 21813 (2019)  
*2D Materials*, 4, 025045 (2017)  
*Scientific Reports*, 7, 17798 (2017)

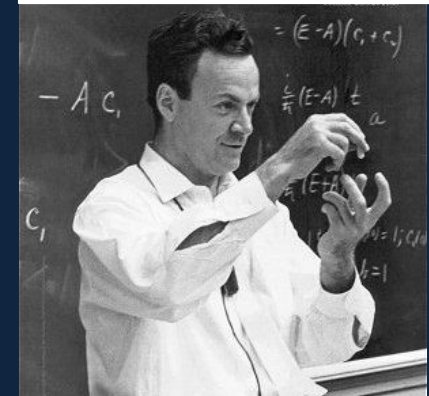
# Layered Materials

“What could we do with layered structures with just the right layers? What would the properties of materials be if we could really arrange the atoms the way we want them..... I can hardly doubt that when we have some control of the arrangement of things on a small scale, we will get an enormously greater range of possible properties that substances can have.....”

R. P. Feynman

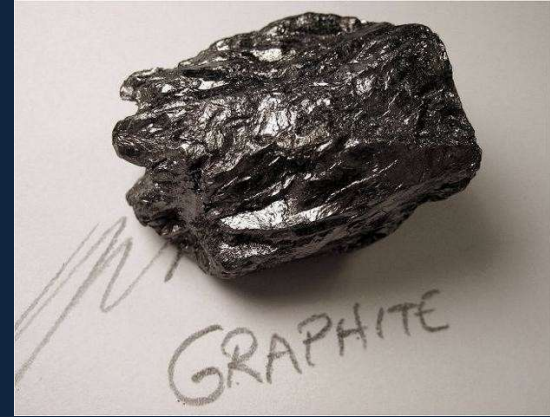
*There is Plenty of Room at the Bottom*

December 29, 1959

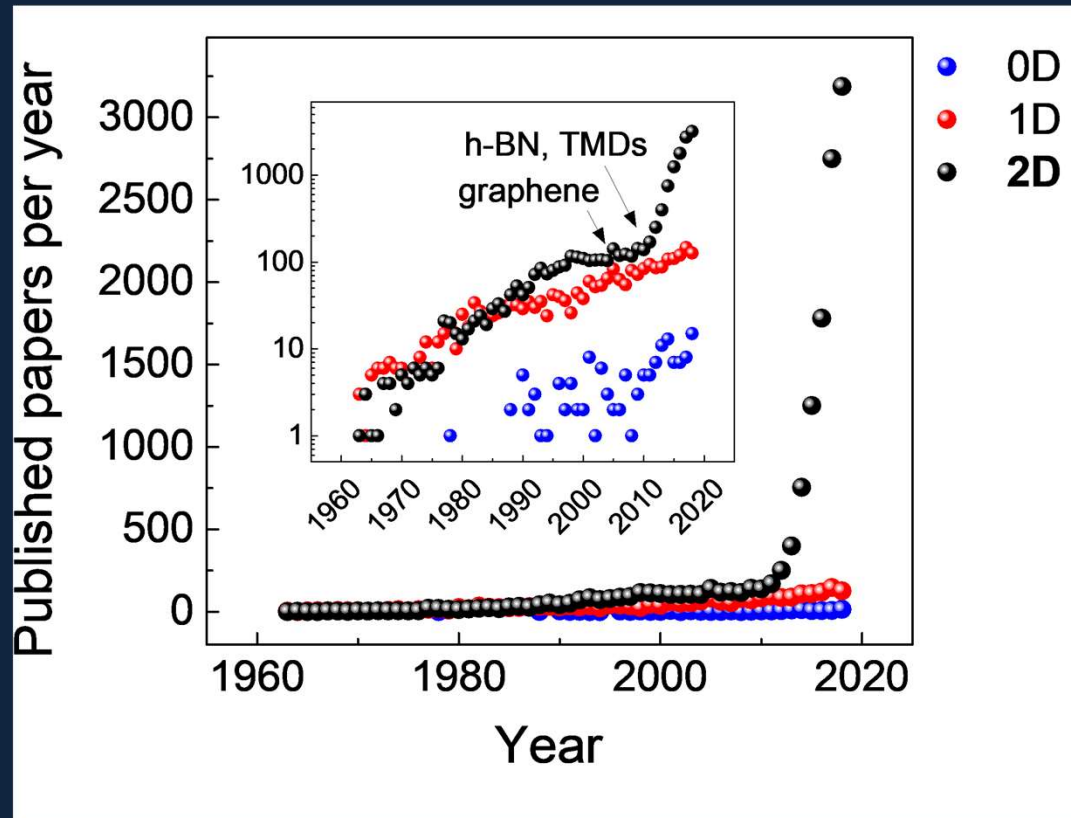


# Discovery of Graphene

- Graphene theory first explored by P.R. Wallace (1947)
- Although scientists knew graphene existed, no one had worked out how to extract it from graphite.
- That was until it was isolated in 2004 by Geim and Novoselov who received Nobel Prize (2010)



# Exponential Growth



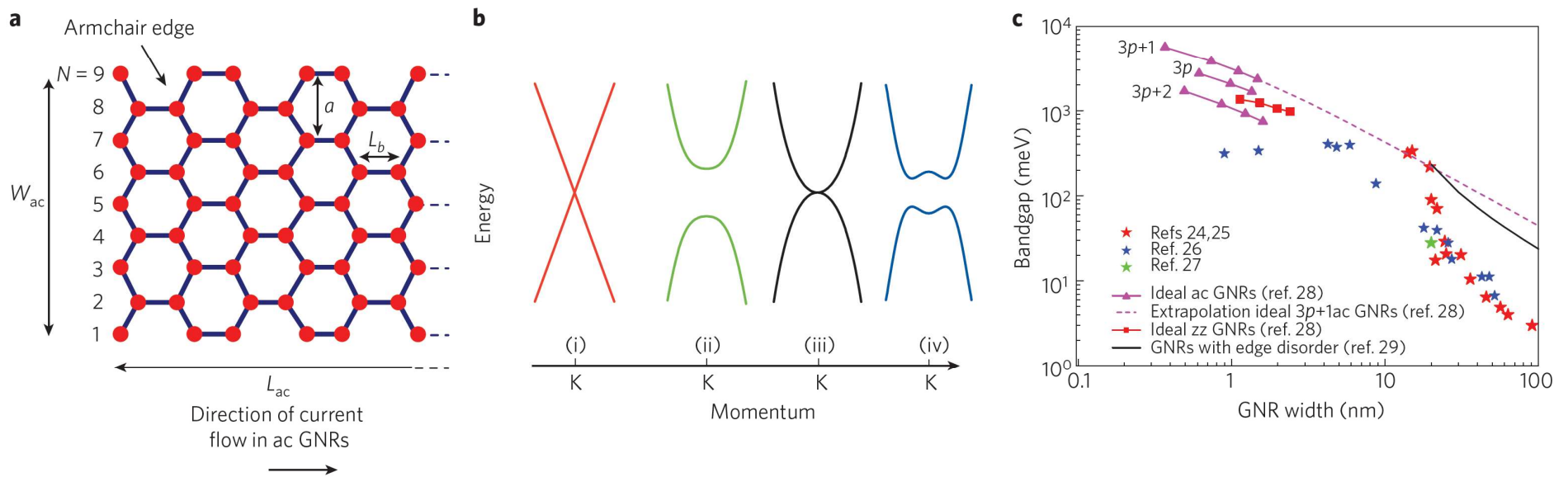
[https://www.mdpi.com/journal/crystals/special\\_issues/2d\\_materials\\_structure\\_function](https://www.mdpi.com/journal/crystals/special_issues/2d_materials_structure_function)

- There has been an exponential growth in the research on the increasingly broad portfolio of 2D materials.
- Since 2010, the number of publications per year on 2D materials jumped exponentially from 139 in 2010 to 3189 in 2018.

# No Bandgap

NATURE NANOTECHNOLOGY DOI: 10.1038/NNANO.2010.89

REVIEW ARTICLE

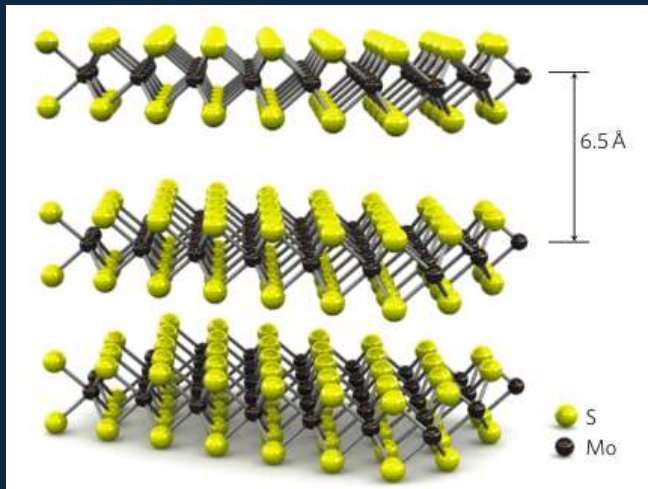


**Figure 4 | Properties of graphene and graphene nanoribbons.** **a**, Schematic of an armchair (ac) graphene nanoribbon (GNR) of length  $L_{ac}$  and width  $W_{ac}$ . The nanoribbon shown here has  $N = 9$  carbon atoms along its width and thus belongs to the  $3p$  family, where  $p$  is an integer. **b**, Band structure around the K point of (i) large-area graphene, (ii) graphene nanoribbons, (iii) unbiased bilayer graphene, and (iv) bilayer graphene with an applied perpendicular field. Large-area graphene and unbiased bilayer graphene do not have a bandgap, which makes them less useful for digital electronics. **c**, Bandgap versus nanoribbon width from experiments<sup>24–27</sup> and calculations<sup>28,29</sup>. By comparison, the bandgap of Si is above 1 eV. zz: zigzag.

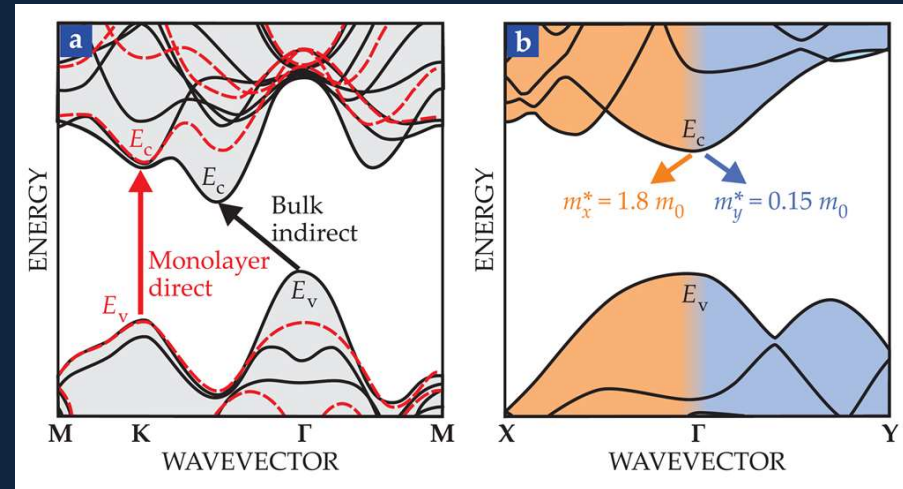


# 2D Materials beyond Graphene

- The discovery of graphene shows how new physical properties emerge when a bulk crystal is thinned down to one atomic layer.
- Transition metal dichalcogenides (TMDs) ( $\text{MX}_2$  where  $\text{M}=\text{Ti, Zr, Hf, V, Nb, Ta, Mo, W}$ , and  $\text{X}=\text{S, Se, Te}$ ) handle just like graphene.
- Some of TMD monolayers have a *direct bandgap*, and can be directly used in electronics and optics, complementing graphene.



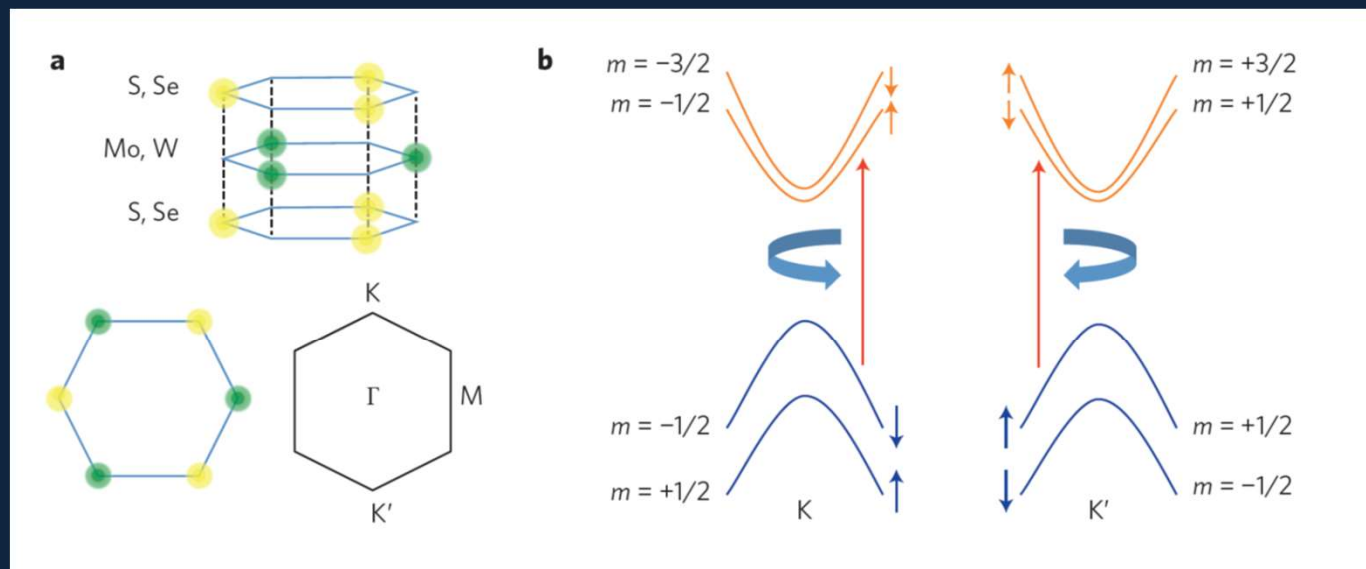
Fuhrer and Hone, *Nature Nanotechnology*, 8(3), 147, (2013)



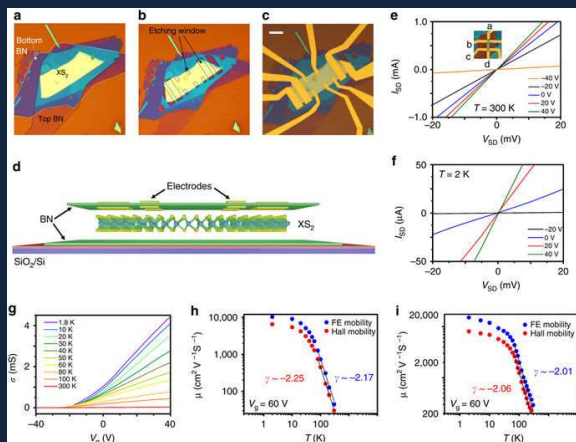
Ajayan, Kim, Benerjee, *Phys. Today* 69, 38, (2016)

# Transition Metal Dichalcogenides

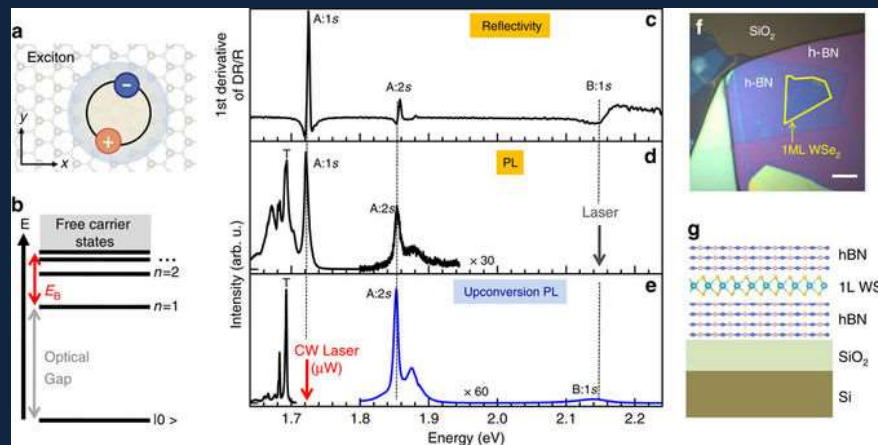
- The discovery of the direct bandgap makes the work on TMD monolayers an emerging research and development field.
- The TMD monolayer crystal structure allows to open up a new field of physics.
- TMDs are often combined with other 2D materials like graphene and hexagonal boron nitride to make van der Waals heterostructure devices.



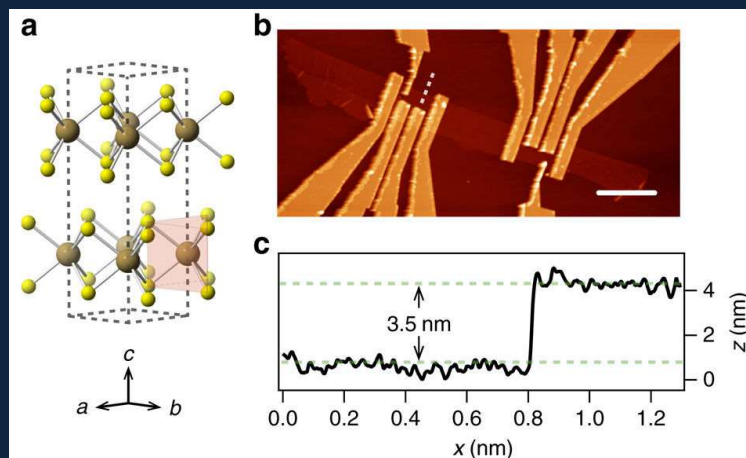
# Exploring exotic properties from exfoliated flakes



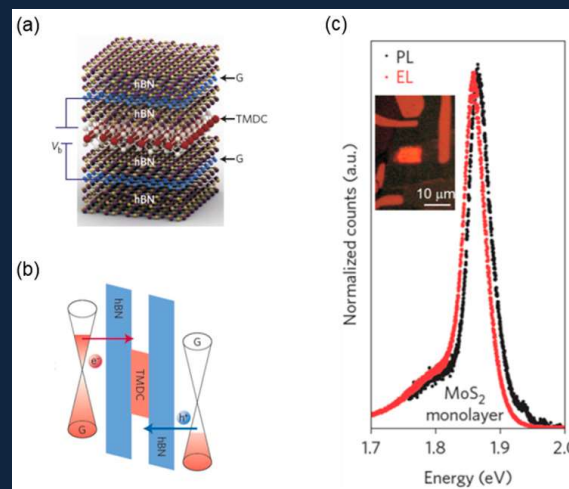
Wu, et al., *Nature Communications* 7, 12955 (2016)



Manca, et al., *Nature Communications* 8, 14927 (2017)

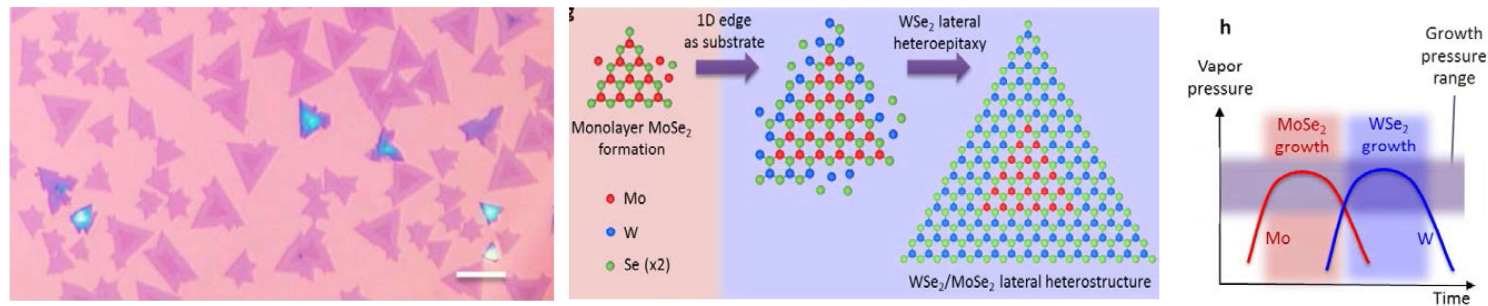


Navarro-Moratalla, et al., *Nature Communications* 7, 11043 (2016)

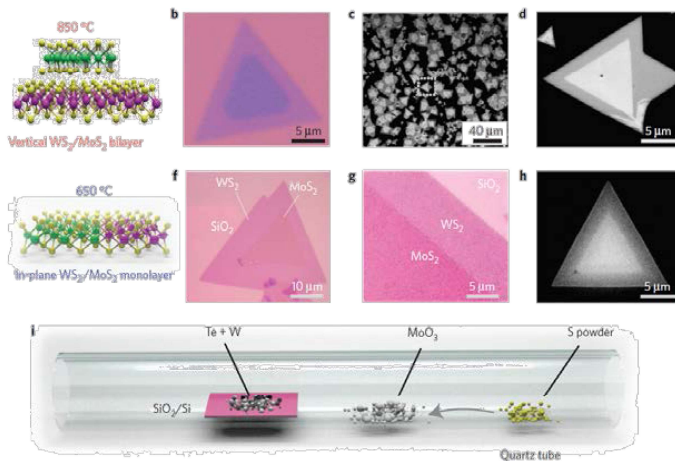


Novoselov et al., *Nature Materials* 14, 301 (2015)

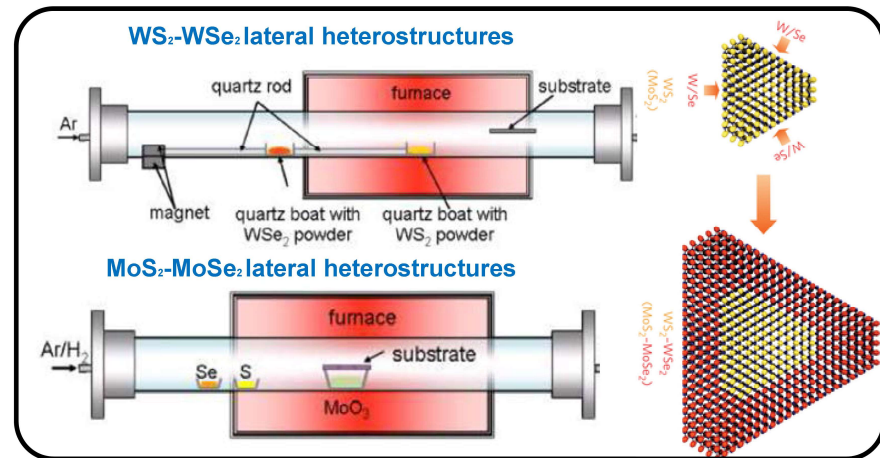
# Heterostructures Growth via LPCVD



Xu, et al., *Nature Materials* 13, 1096 (2014)

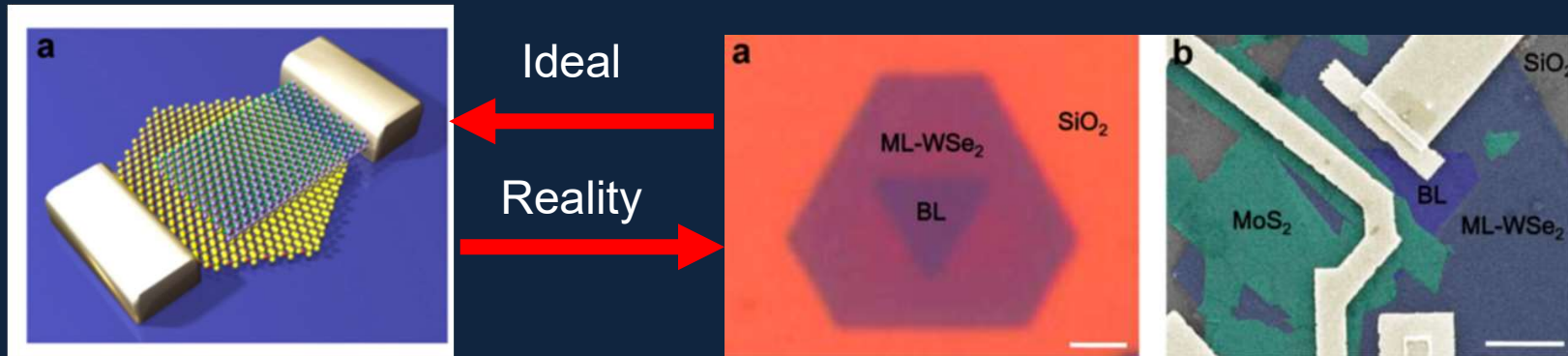


Ajayan, et al., *Nature Materials* 13, 1135 (2014)

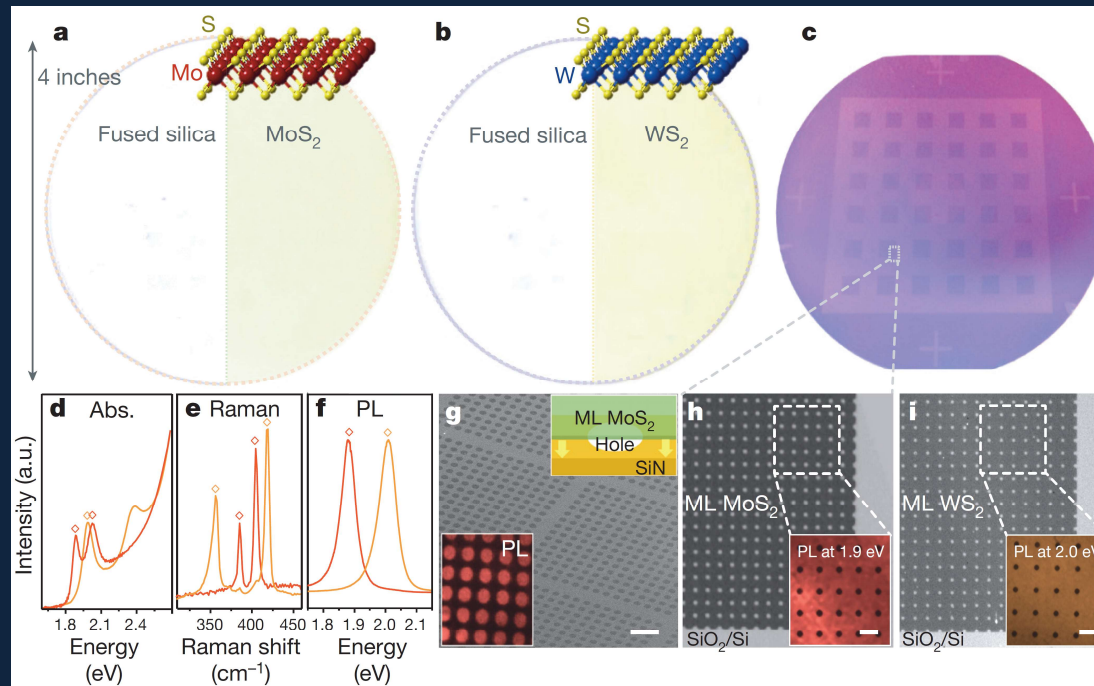


Duan, et al., *Nature Nanotechnology* 9, 1024 (2014)

# How to cheaply produce large, uniform, high-quality layers and heterostructures?



Cheng *et al.*, *Nano Lett.*, 14, 5590 (2014)

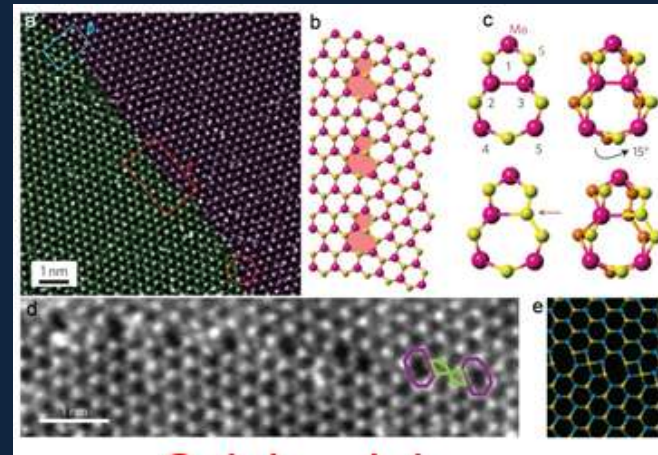


Park, *et al.*, *Nature* 520, 656 (2015)

# Key Challenges Facing TMD Research

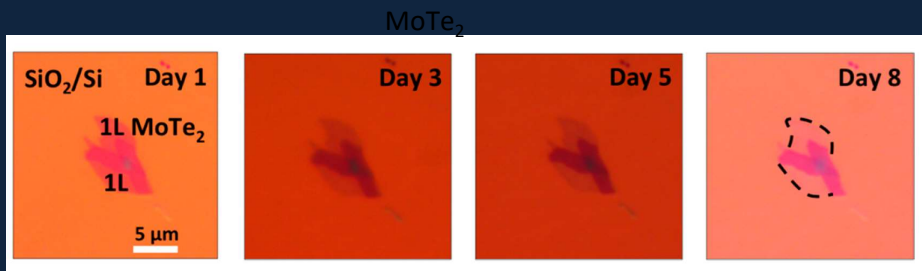
- Scaling up
- Controlled growth
- Control of grain boundaries
- Control of defects
- Air stability
- Control of doping (alloys)

Najmaei, *et al.*, *Nature Materials*, 12, 754 (2013)



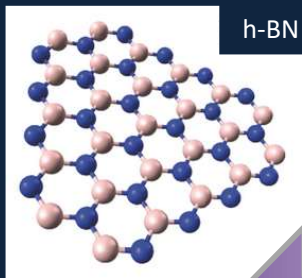
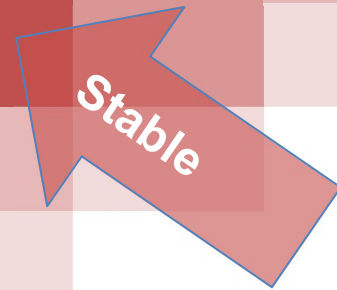
Useful parallels can be drawn with GaAs, where control over materials' quality was achieved over decades of work.

# Air Stability of 2D Materials

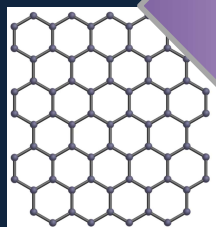


B. Chen et al. *ACS nano* 9.5326 (2015)

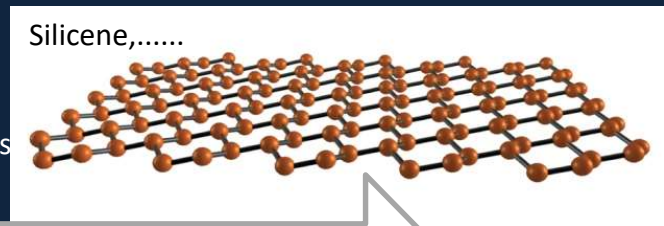
	-S <sub>2</sub>	-Se <sub>2</sub>	-Te <sub>2</sub>
Mo			
W			
Nb, Sn			
Hf, Zr Ta, Ti			



Graphene



Black Phosphorus



Silicene,.....

Stable

Pain in the Neck

Months

Days

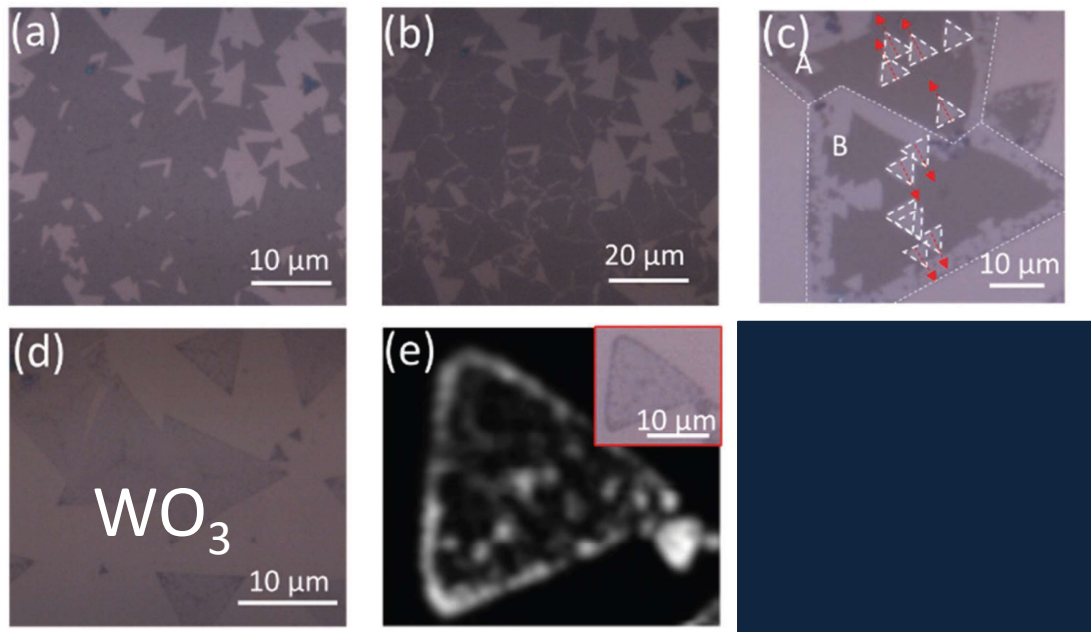
Hours

Minutes

Seconds

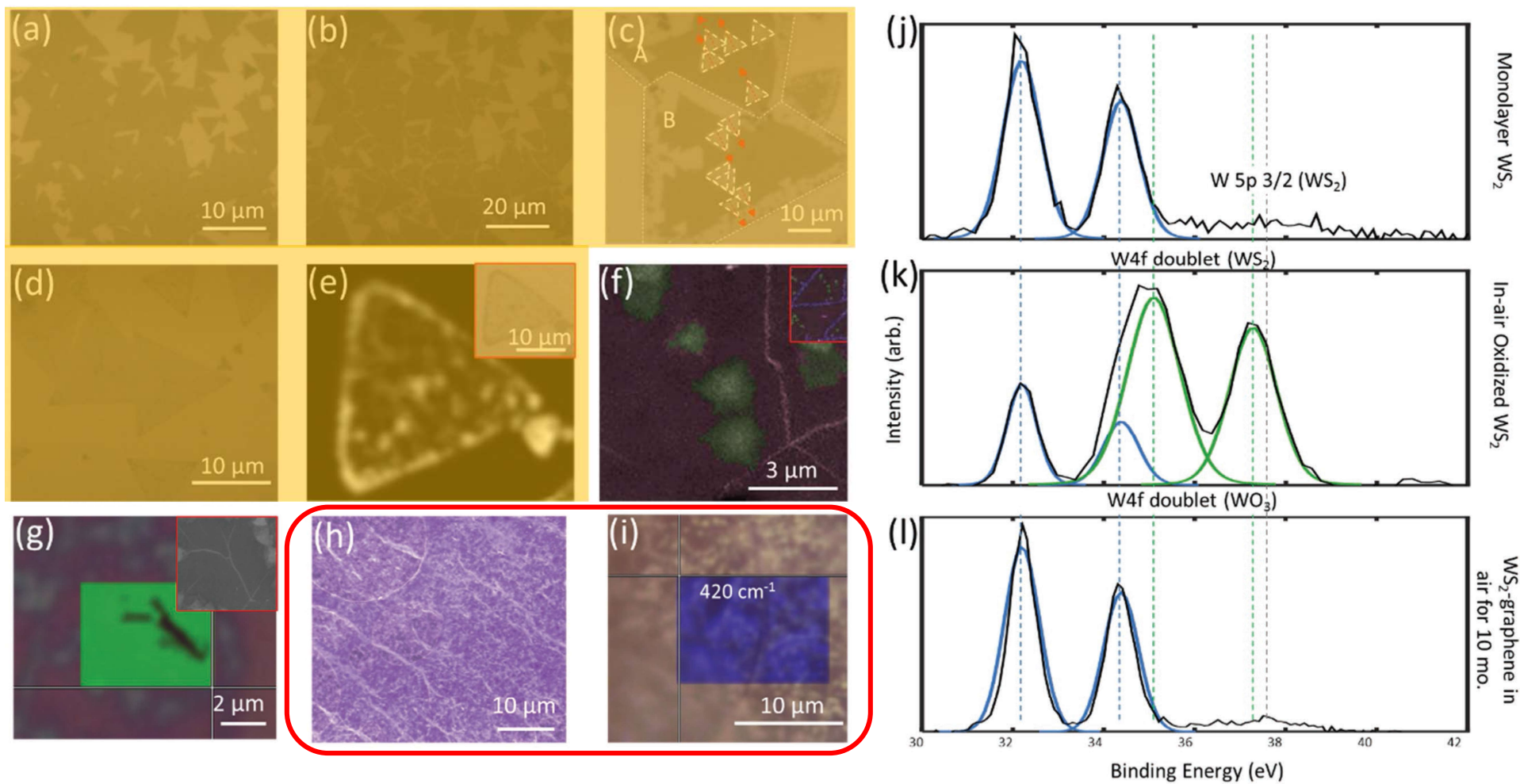
Time scale of degradation

# In Air Oxidation of $WS_2$ Monolayers on $SiO_2$



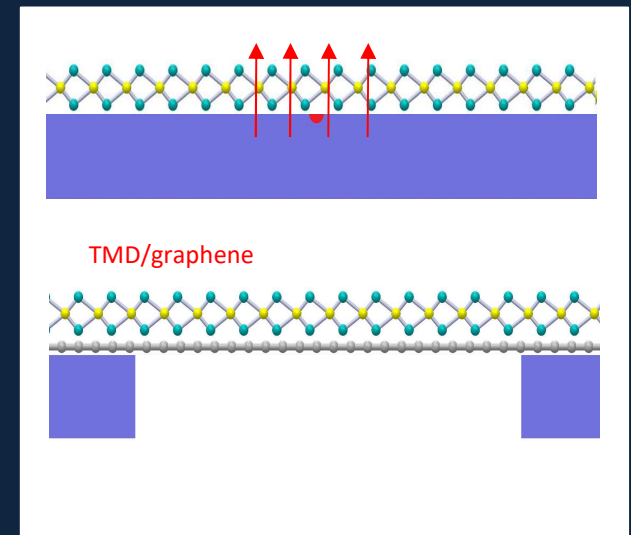
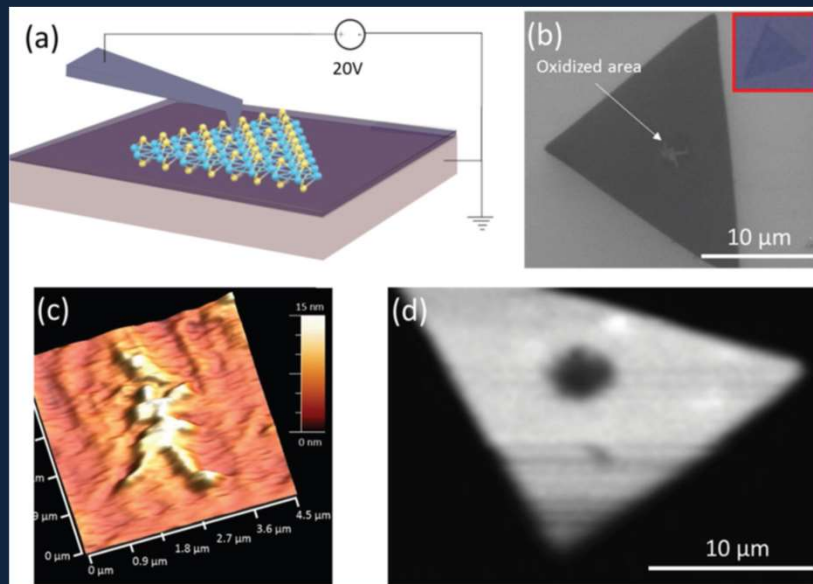
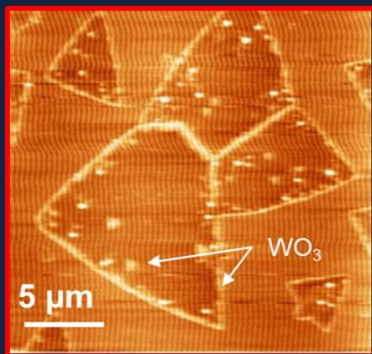
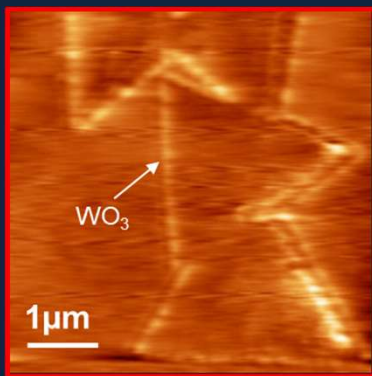


# Enhanced Air Stability: WS<sub>2</sub> Grown on Graphene



# Surface Electric Field and Oxidation

The charges or dipoles in the Si substrate generate electric fields on the SiO<sub>2</sub> surface.

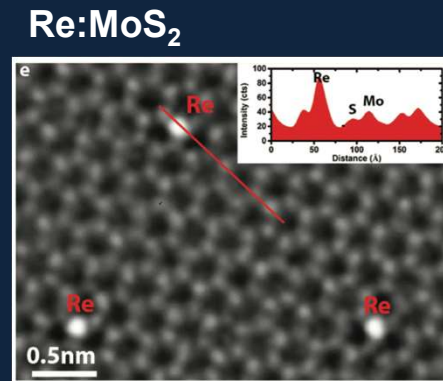


The surface electric fields reinforce the adsorbate - TMD interaction by inducing an electronic charge transfer, affecting the rate of WS<sub>2</sub> oxidation.

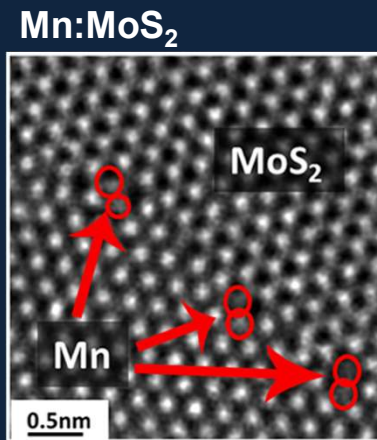
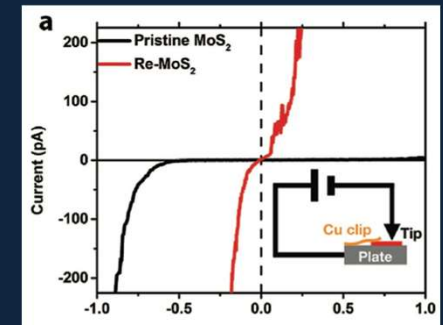
# Key Challenges Facing TMD Research

- Scaling up
- Controlled growth
- Control of grain boundaries
- Control of defects
- Air stability
- Control of doping (alloys)

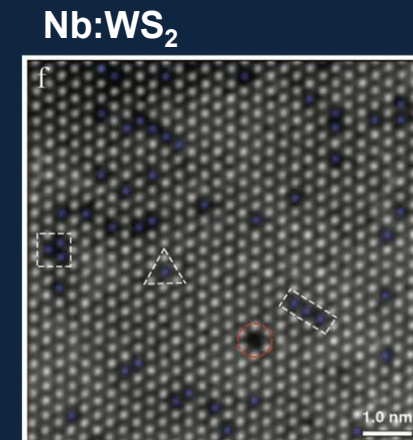
↓  
2D magnets



Zhang et al., *Adv. Funct. Mater.*, 2018, **28**, 1706950



Zhang et al., *Nano Lett.*, 2015, **15**, 6586



Gao et al., *Adv. Mat.*, 2016, **28**, 9735

## INTRODUCTION

# What Don't We Know?

**A**t *Science*, we tend to get excited about new discoveries that lift the veil a little on how things work, from cells to the universe. That puts our focus firmly on what has been added to our stock of knowledge. For this anniversary issue, we decided to shift our frame of reference, to look instead at what we *don't* know: the scientific puzzles that are driving basic scientific research.

We began by asking *Science's* Senior Editorial Board, our Board of Reviewing Editors, and our own editors and writers to suggest questions that point to critical knowledge gaps. The ground rules: Scientists should have a good shot at answering the questions over the next 25 years, or they should at least know how to go about answering them. We intended simply to choose 25 of these suggestions and turn them into a survey of the big questions facing science. But when a group of editors and writers sat down to select those big questions, we quickly realized that 25 simply wouldn't convey the grand sweep of cutting-edge research that lies behind the responses we received. So we have ended up with 125 questions, a fitting number for *Science's* 125th anniversary.

First, a note on what this special issue is not: It is not a survey of the big societal challenges that science can help solve, nor is it a forecast of what science might achieve. Think of it instead as a survey of our scientific ignorance, a broad swath of questions that scientists themselves are asking. As Tom Siegfried puts it in his introductory essay, they are “opportunities to be exploited.”

We selected 25 of the 125 questions to highlight based on several criteria: how fundamental they are, how broad-ranging, and whether their solutions will impact other scientific disciplines. Some have few immediate practical implications—the composition of the universe, for example. Others we



- Suggest questions that point to critical knowledge gaps.
- Ended up with 125 questions, a fitting number for *Science's* 125th anniversary.

s make a perfect

with microwaves  
sible light.

**Is it possible to  
create magnetic  
semiconductors  
that work at room  
temperature?**

Such devices have  
been demonstrated  
at low temperatures  
but not yet in a  
range warm enough  
for spintronics  
applications.

**What is the pairing  
behind high-tempe  
superconductivity?**

Electrons in supercon  
together in pairs. After  
intense study, no one  
holds them together i  
high-temperature ma

JUPITER IMAGES

# Magnetic 2D materials and heterostructures

Kenneth W. Gibertini<sup>1,2</sup>

RESEARCH

REVIEW

MAGNETISM

The family of two-dimensional materials currently covers a wide range of situations that have been explored in two dimensions. This situation has changed with the discovery of Fe<sub>3</sub>GeTe<sub>2</sub> and other van der Waals materials.

## Two-dimensional magnetic crystals and emergent heterostructure devices

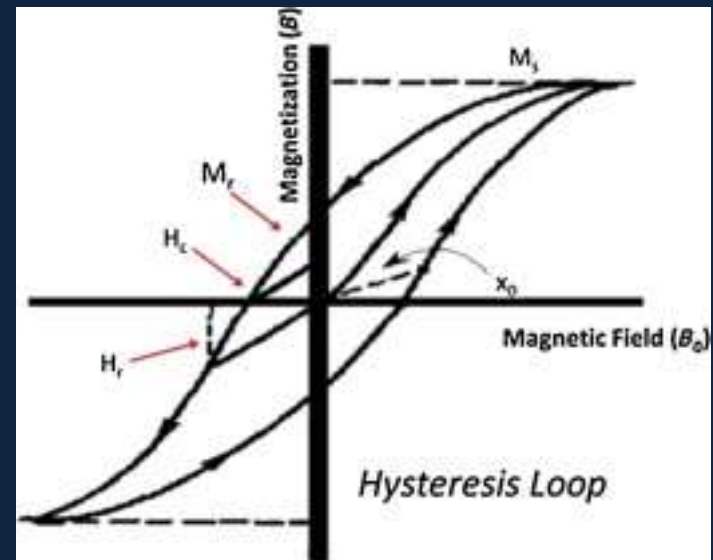
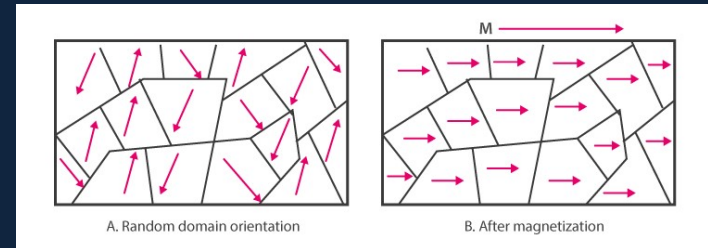
The considerations here show that there are many different directions for future work. The results reported over the past year or two represent the starting point of a new field in which major developments should be expected. At this stage, the key questions that are being addressed are of fundamental nature, but as soon as 2D magnetic materials can be reliably synthesized with sufficiently high critical temperatures, the potential for technological impact is enormous.

... possible phenomena to be observed in 2D materials (9–11), and oscillating exchange coupling (12) were discovered. But it has been a long-standing challenge to access the intrinsic magnetic properties of ultrathin films as a pure quantum confinement effect of their 3D counterparts; these traditional thin films suffer from various perturbations such as interfacial hybridization, electronic redistribution, reduced coordination with band narrowing, atomic interdiffusion, strain, crystalline reconstruction, finite-size islands (typically tens of nanometers), and irregular shapes (13, 14). Therefore, the properties of such ultrathin films are difficult to precisely control and replicate.

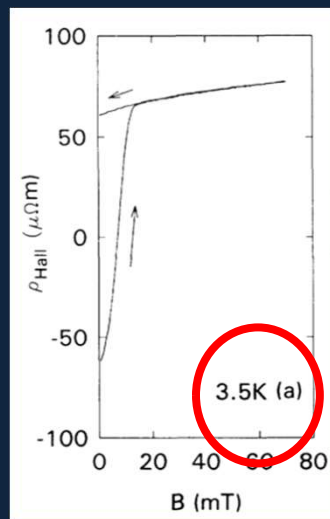
In stark contrast, the recently discovered 2D atomic crystals (6, 15) provide unique fundamental physical

# Ferromagnetism

- Ferromagnetism is a form of magnetic ordering in which the intrinsic magnetic dipole moment on each crystal lattice all align in the same direction.
- When a field is applied and then removed, the magnetization does not return to its original value (hysteresis).
- When heated to the Curie point, ferromagnetic materials lose their characteristic properties, but they become ferromagnetic again on cooling.

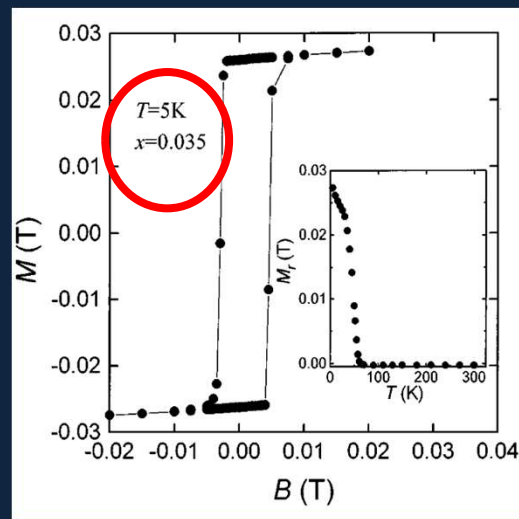


# Ferromagnetism in Transition Metal-doped Compound Semiconductors

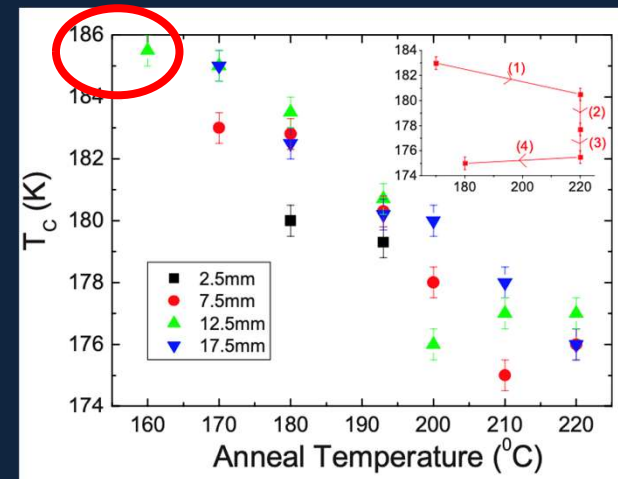


Anomalous Hall effect in (In,Mn)As

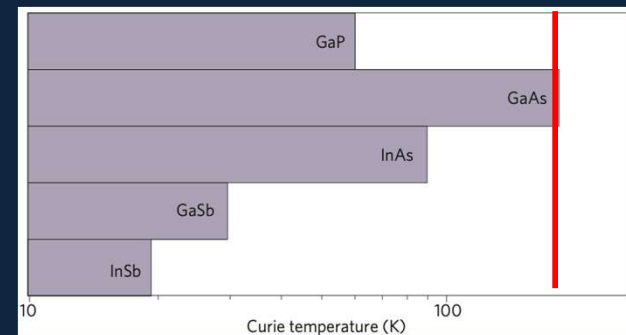
Ohno, *et al. Phys. Rev. Lett.* **68**, 2665 (1992)  
 Ohno, *et al. Appl. Phys. Lett.* **69**, 364 (1996)



Ferromagnetism in (Ga,Mn)As



Wang, *et al. Appl. Phys. Lett.* **93**, 132103 (2008)

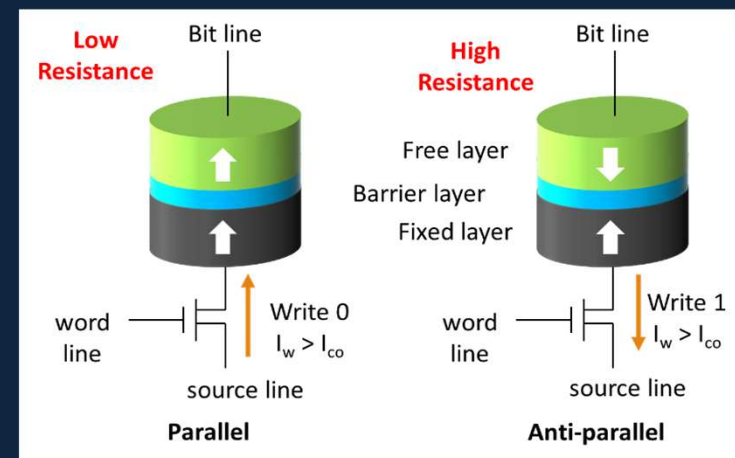


Dietl, *Nat. Mater.* **9**, 967 (2010)



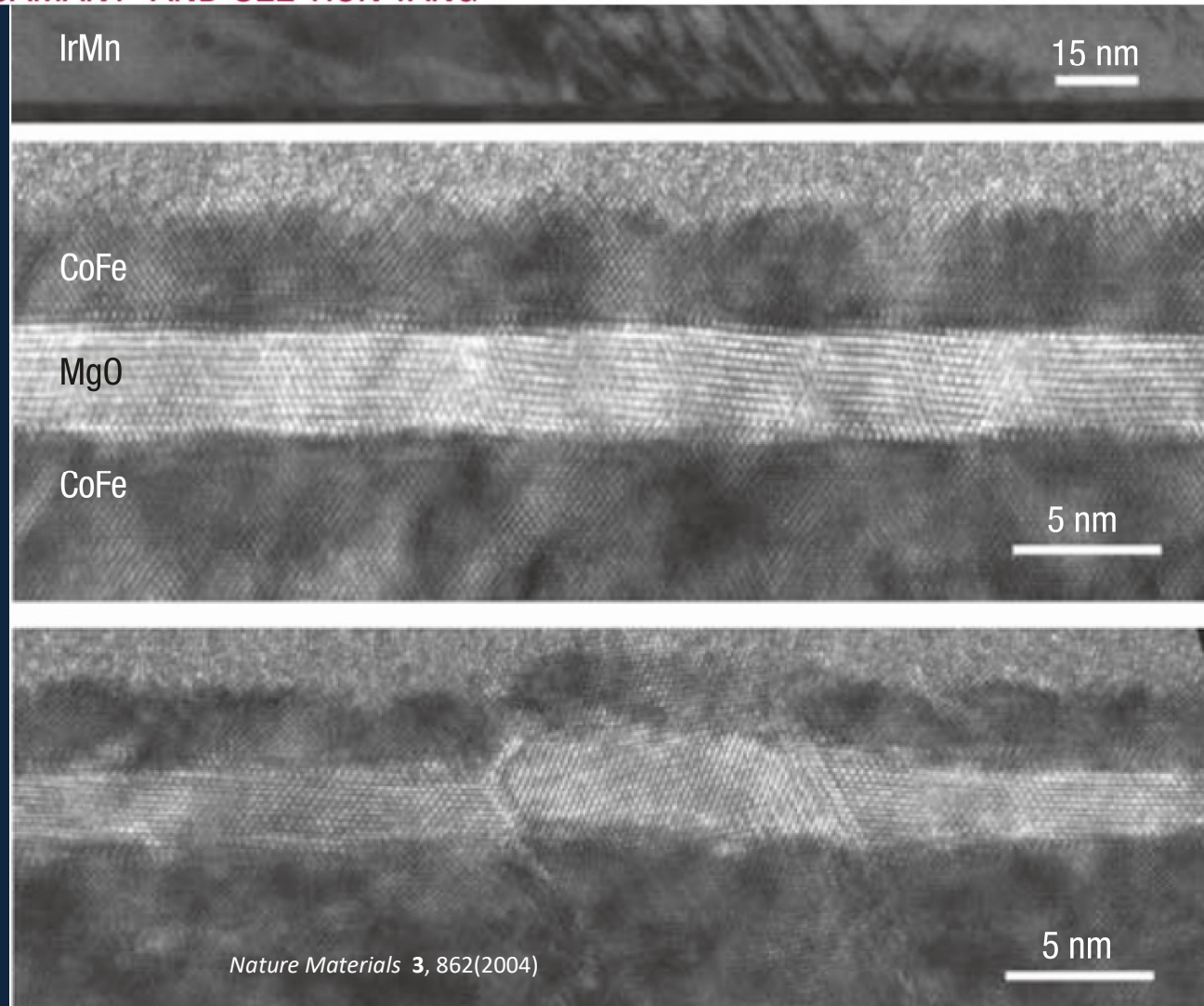
# Magnetic Tunnel Junction (MTJ)

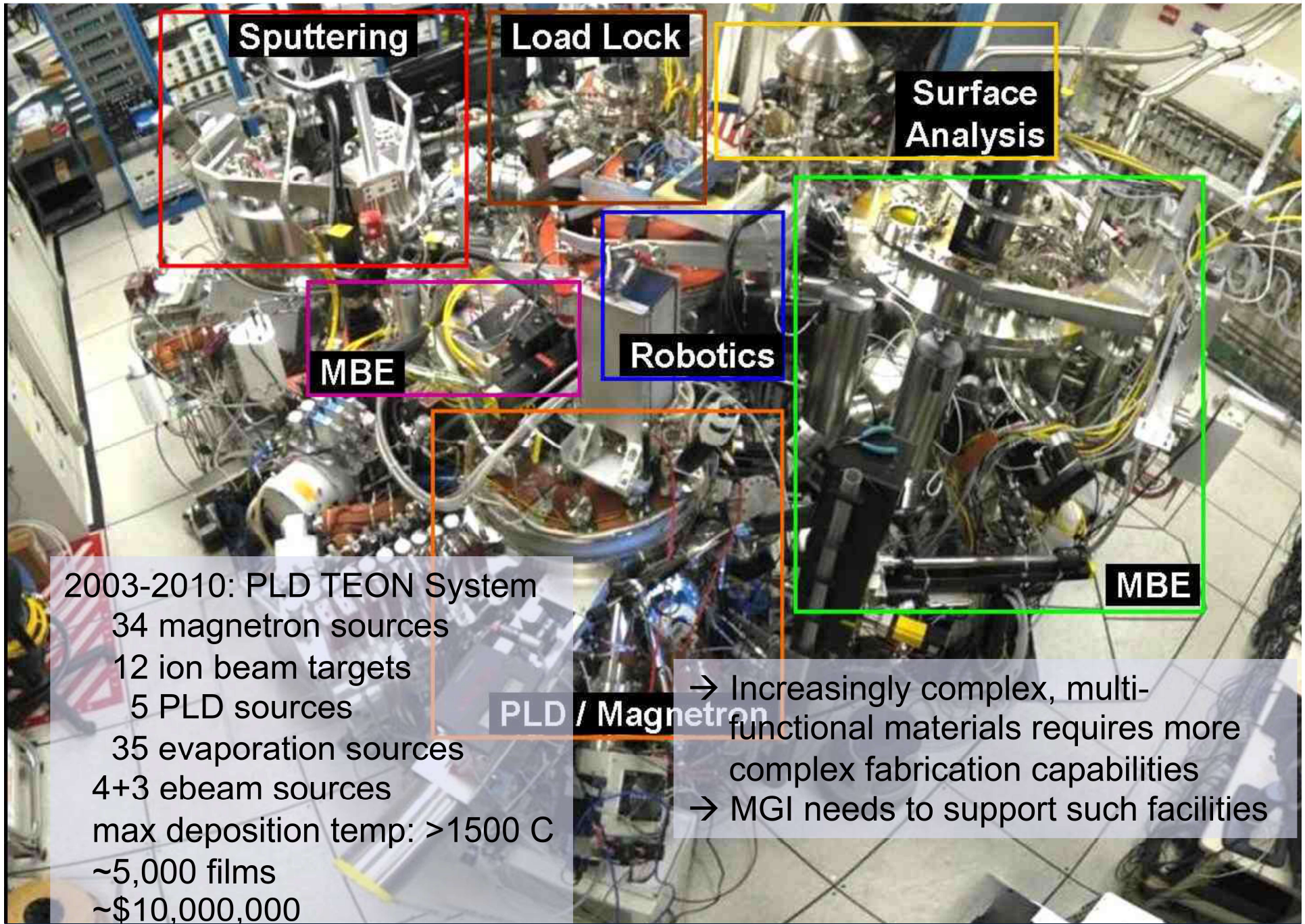
- The free layer stores information, and the fixed layer provides a reference frame required for reading and writing.
- Electrons flow through the MTJ to transfer spin angular momentum between the magnetic layers, which results in a torque on the magnetization of the free layer.
- Sufficiently strong torque enables the magnetic state of the free layer to be changed, and thus information can be written.



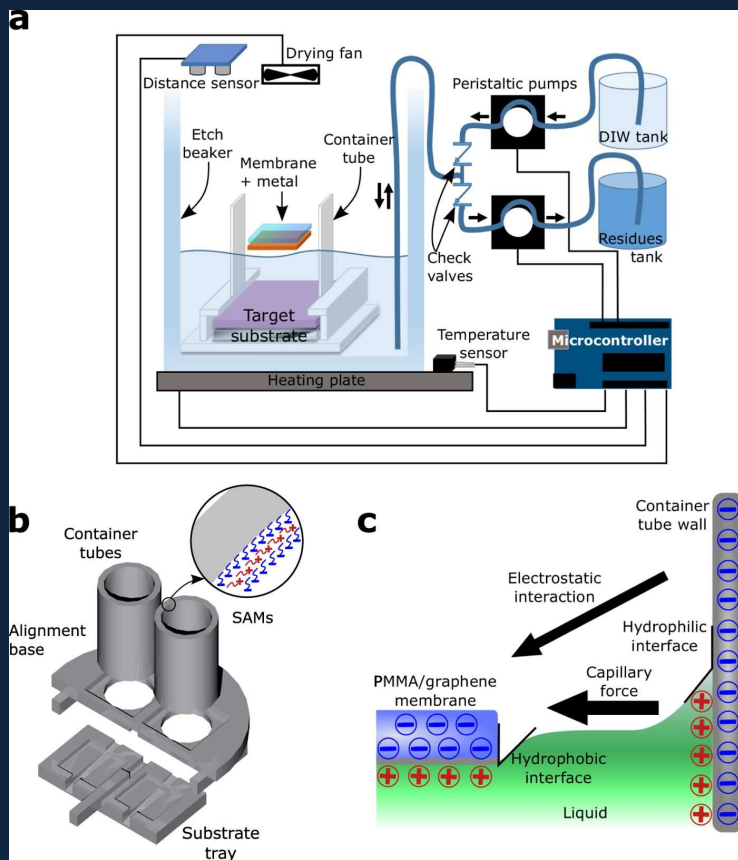
# Giant tunnelling magnetoresistance at room temperature with MgO (100) tunnel barriers

STUART S. P. PARKIN<sup>1\*</sup>, CHRISTIAN KAISER<sup>1</sup>, ALEX PANCHULA<sup>1</sup>, PHILIP M. RICE<sup>1</sup>, BRIAN HUGHES<sup>2</sup>, MAHESH SAMANT<sup>1</sup> AND SEE-HUN YANG<sup>1</sup>

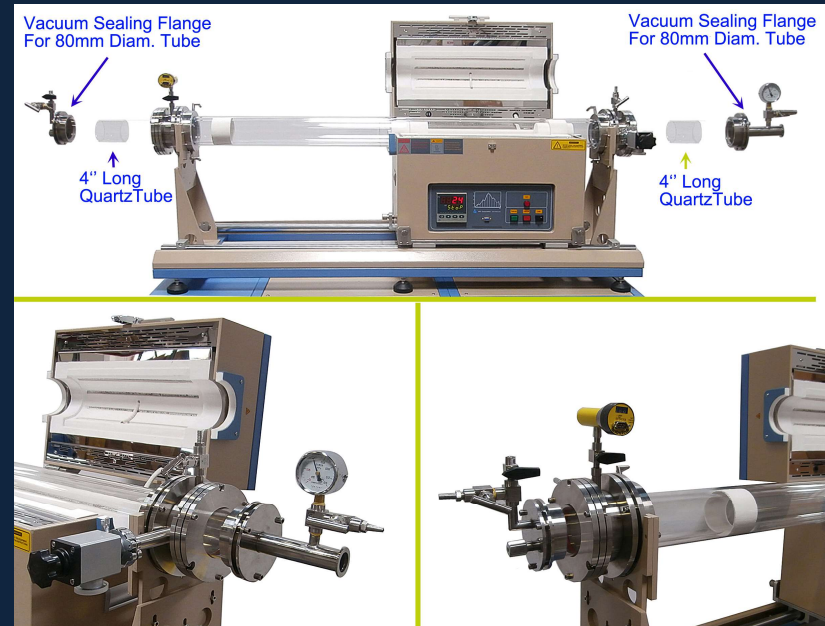




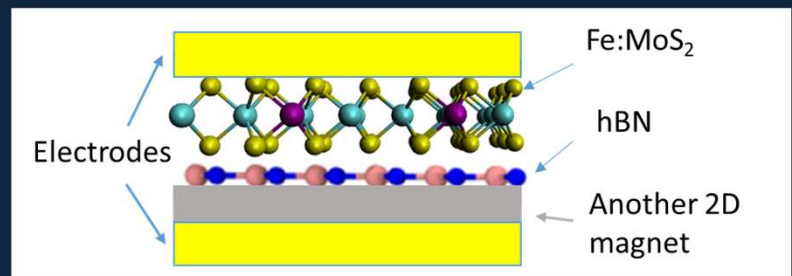
# 2D magnets would need....



Bosca, et al., *Scientific Reports*, 6, 21676 (2016)



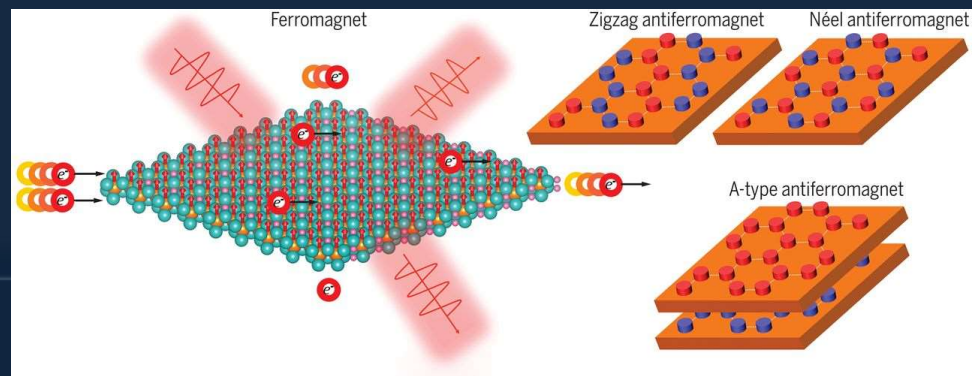
<http://www.premier-sols.com/>



Provisional patent app: U.S. 63/034,812

# Ferromagnetism in 2D Crystals

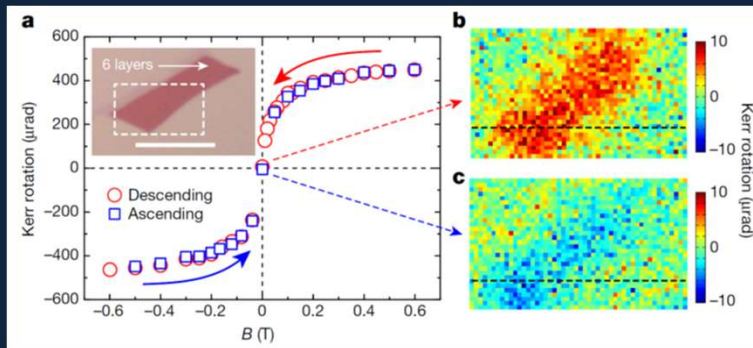
- The ferromagnetism in 2D crystals, combined with their rich electronics and optics, could lead to new discoveries and applications.
- 2D materials largely decouple from the substrates, allow electrical control, are mechanically flexible, and are open to chemical functionalization.
- 2D magnets are accessible, engineerable, and integrable into emergent heterostructures, where the interplay of distinct physical properties could give rise to emergent interfacial phenomena.
- The sensitive responses of 2D magnets allow the development of miniaturized, lightweight, flexible, and biocompatible devices based on magnetoresistive, magnetoelectric, magnetostrictive, magneto-optical, and magnetobiological effects.



Gong and Zhang,  
Science, 363(6428),  
eaav4450 (2019)

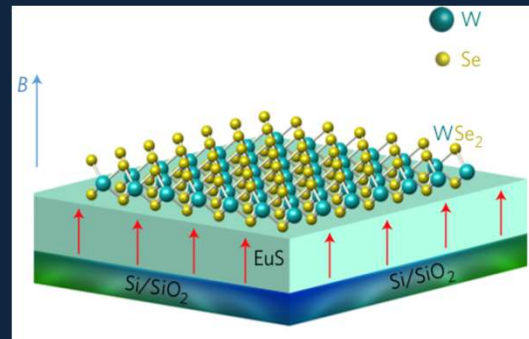
# Ferromagnetism in 2D Crystals

- In early 2017, the first observations of ferromagnetism was reported. (insulator or conductor, unstable in air)
- Enhanced valley splitting was demonstrated in monolayer WSe<sub>2</sub> on an EuS substrate.
- 2D ferromagnet was formed by monolayer WSe<sub>2</sub> and 10 nm CrI<sub>3</sub>.



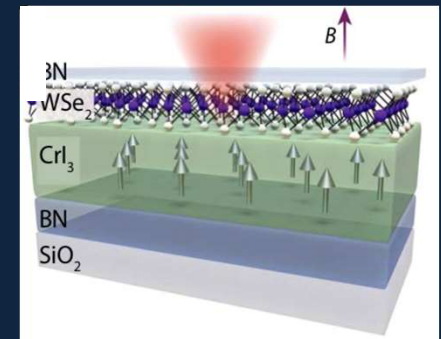
CrI<sub>3</sub> on EuS →  $T_c \sim 45\text{K}$

Gong, *et al.*, *Nature* **546**, 265 (2017)



WSe<sub>2</sub> on EuS →  $T_c \sim 16.5\text{K}$

Zhao *et al.*, *Nat. Nano.*, **12**, 757 (2017)

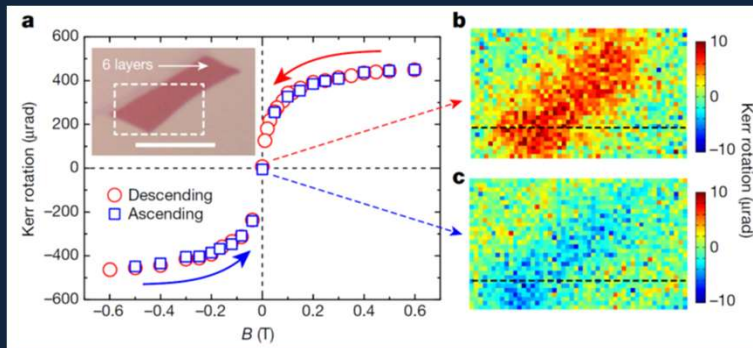


WSe<sub>2</sub>/CrI<sub>3</sub> →  $T_c \sim 61\text{K}$

Zhong *et al.*, *Sci. Adv.*, **3**, 6586 (2017)

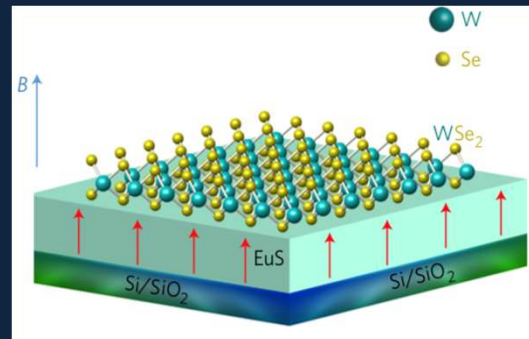
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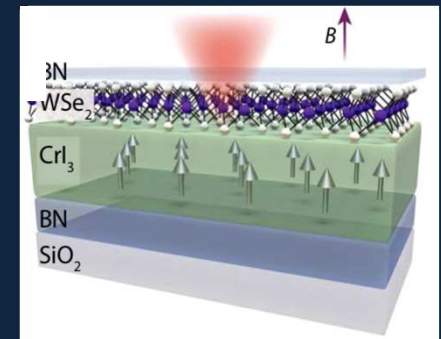
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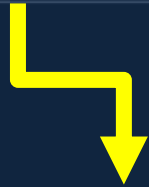


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# Critical Factors

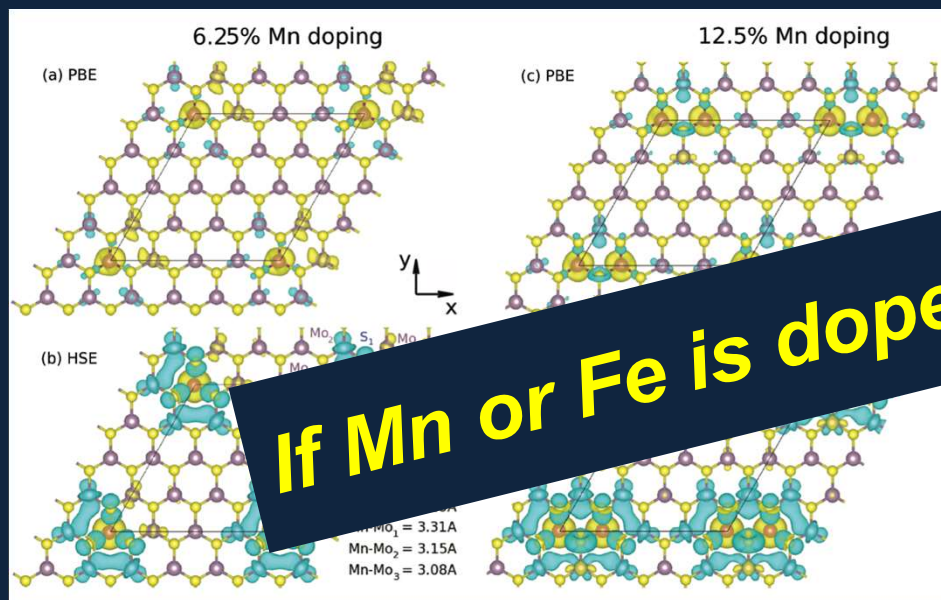
- 2D Dilute Magnetic Semiconductor...
- Curie Temperature above RT.....
- Scalability (uniformity).....



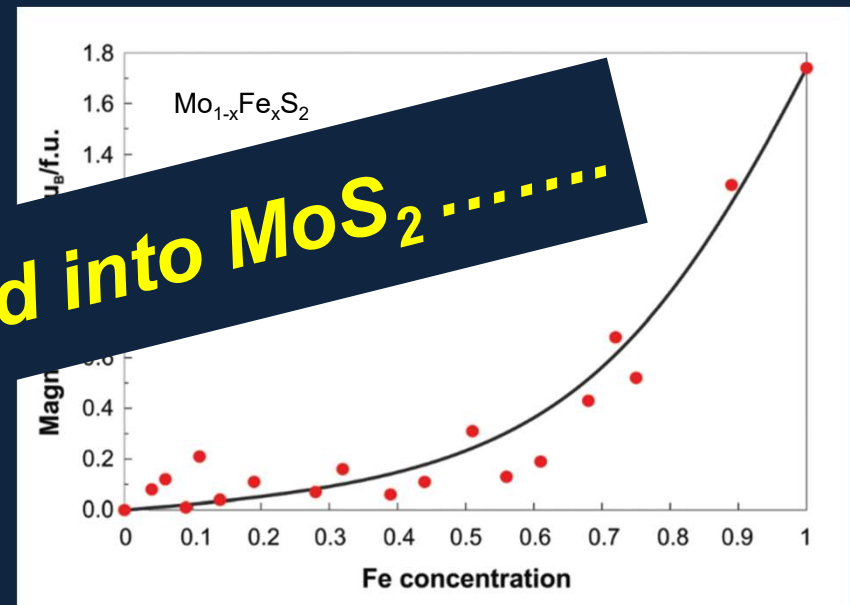
Nonexistent before 2020



# Theoretical Studies Predicted 2D DMS with Curie Temp above RT



If Mn or Fe is doped into MoS<sub>2</sub> .....

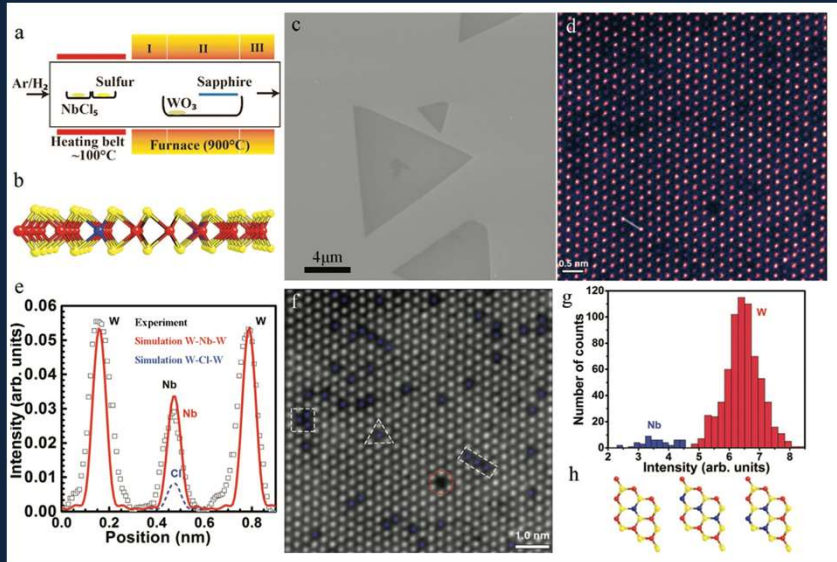


Ramasubramaniam, *Phys Rev. B.* **87**, 195201 (2013)

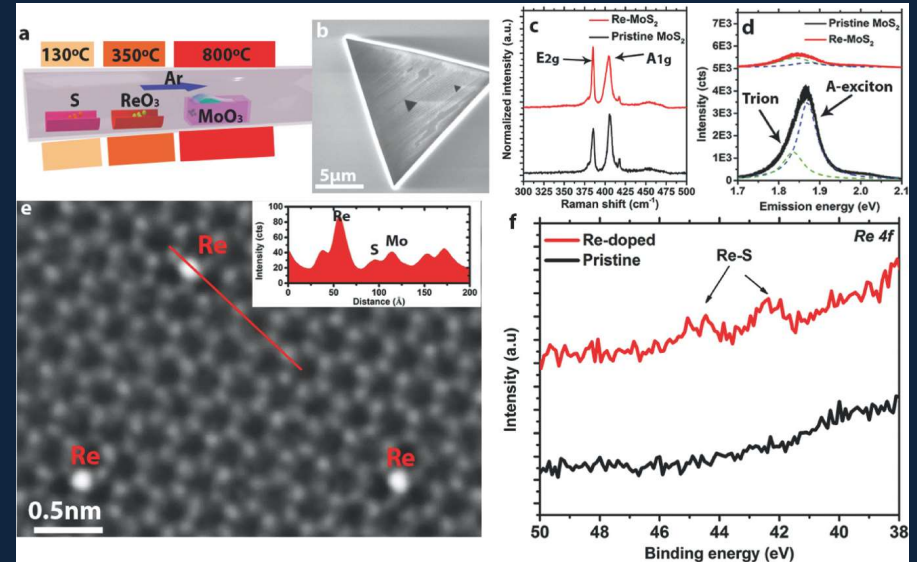
Antipina et al., *Phys. Chem. Chem. Phys.*, **18**, 26956 (2016)

First-principles studies predict that doping of transition metal ions into TMD monolayers is a promising way to realize a 2D DMS with a **Curie temperature at or above room temperature.**

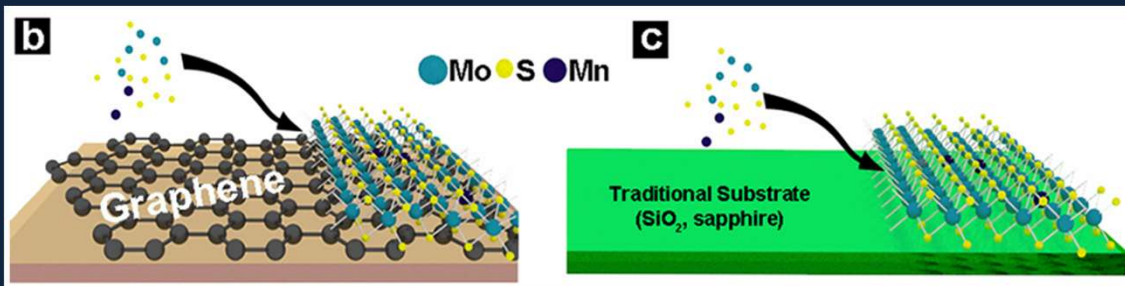
# *in situ* doping of TMDs via CVD growth



Gao *et al.*, *Adv. Mat.*, 2016, **28**, 9735-9743  
6.7 at% Nb doping of  $WS_2$  monolayer



Zhang *et al.*, *Adv. Funct. Mater.*, 2018, **28**, 1706950  
1 at% Re doping of  $MoS_2$  monolayer



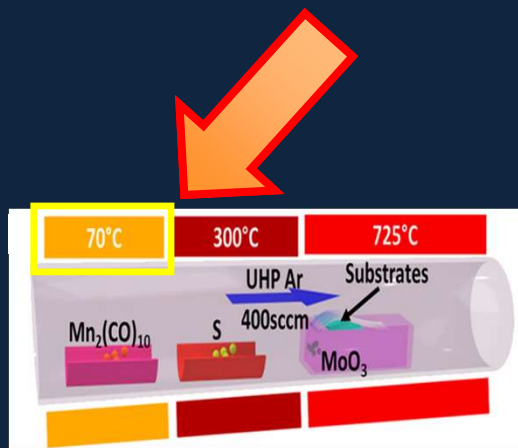
Zhang *et al.*, *Nano Lett.*, 2015, **15**, 6586-6591  
Enhanced 2 at% Mn doping of  $MoS_2$  monolayer  
via Graphene as a substrate

**Ferromagnetism NOT  
observed**

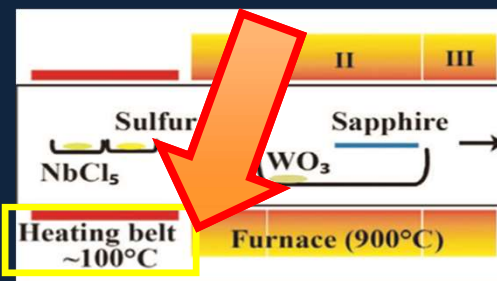
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Dopant	Mn	Nb	Re
Source	$\text{Mn}_2(\text{CO})_{10}$	$\text{NbCl}_5$	$\text{ReO}_3$
Melting point	154 °C	204.7°C	400 °C
Heating Temp.	70 °C	100 °C	350 °C 500 °C

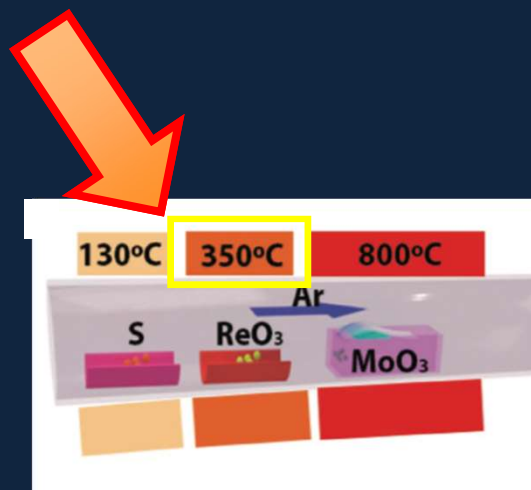
5	6	7	8
23 V	24 Cr	25 Mn	26 Fe
41 Nb	42 Mo	43 Tc	Iron oxide melting point 1,597°C
73 Ta	74 W	75 Re	



Zhang et al., *Nano Lett.*, 2015, **15**, 6586-6591



Gao et al., *Adv. Mat.*, 2016, **28**, 9735-9743

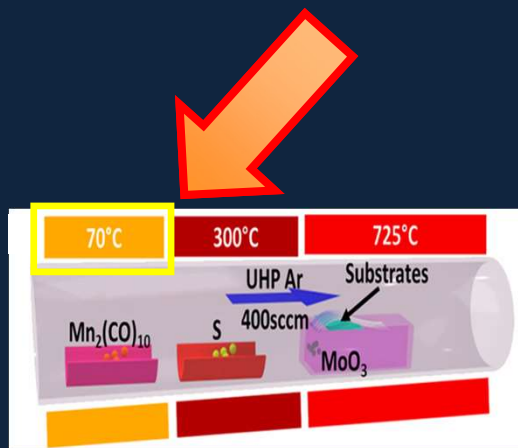


Zhang et al., *Adv. Funct. Mater.*, 2018, **28**, 1706950

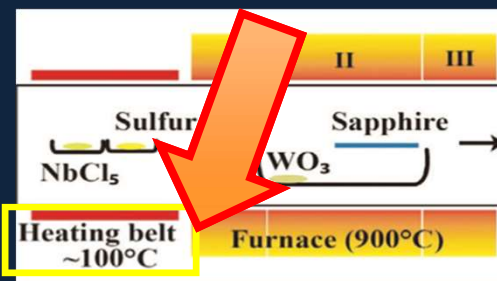
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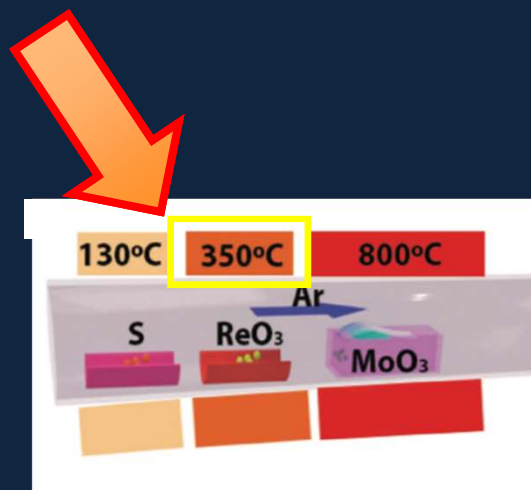
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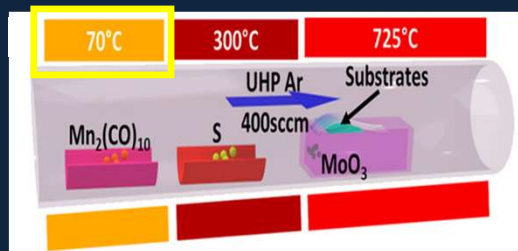
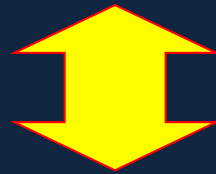
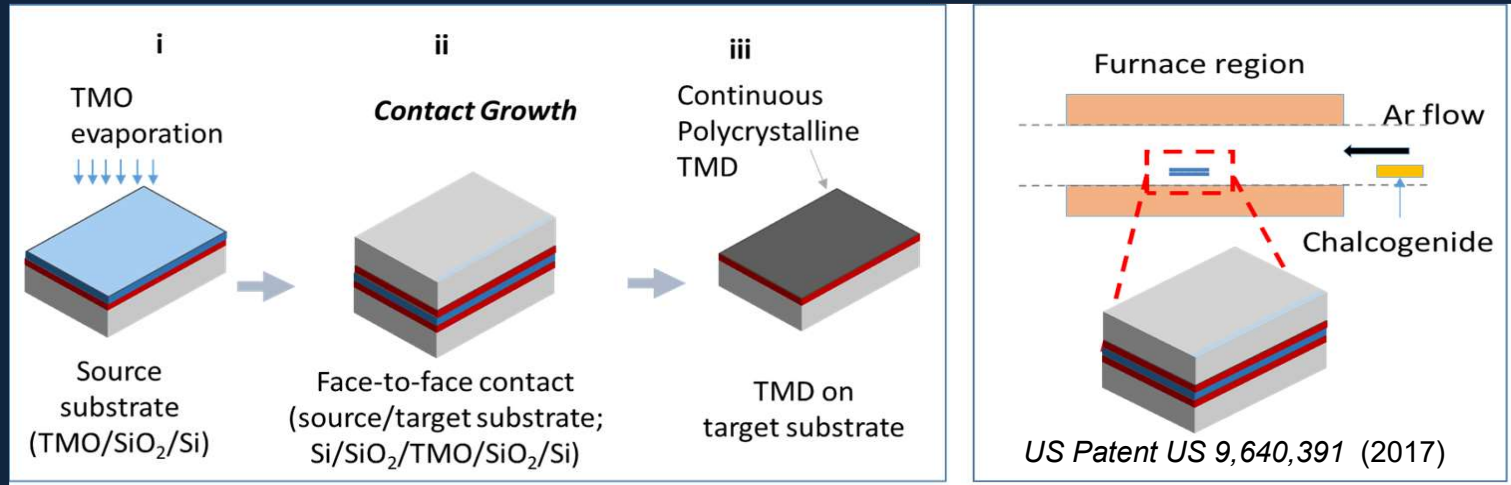


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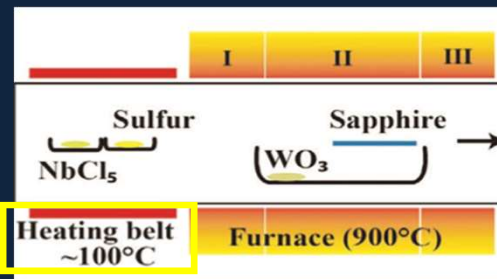


Zhang et al., *Adv. Funct. Mater.*, 2018, **28**, 1706950

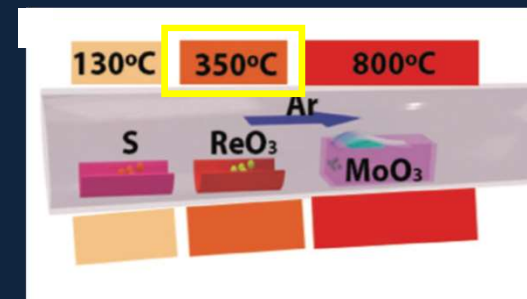
# Contact-Growth of TMDs



Zhang et al., *Nano Lett.*, 2015, **15**, 6586-6591

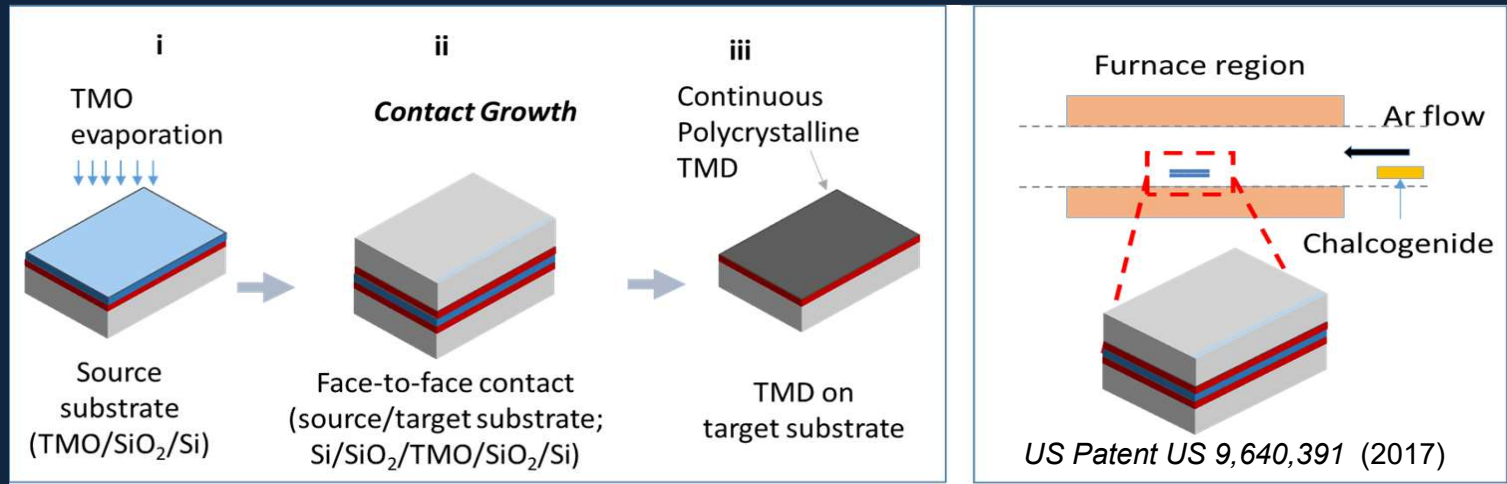


Gao et al., *Adv. Mat.*, 2016, **28**, 9735-9743



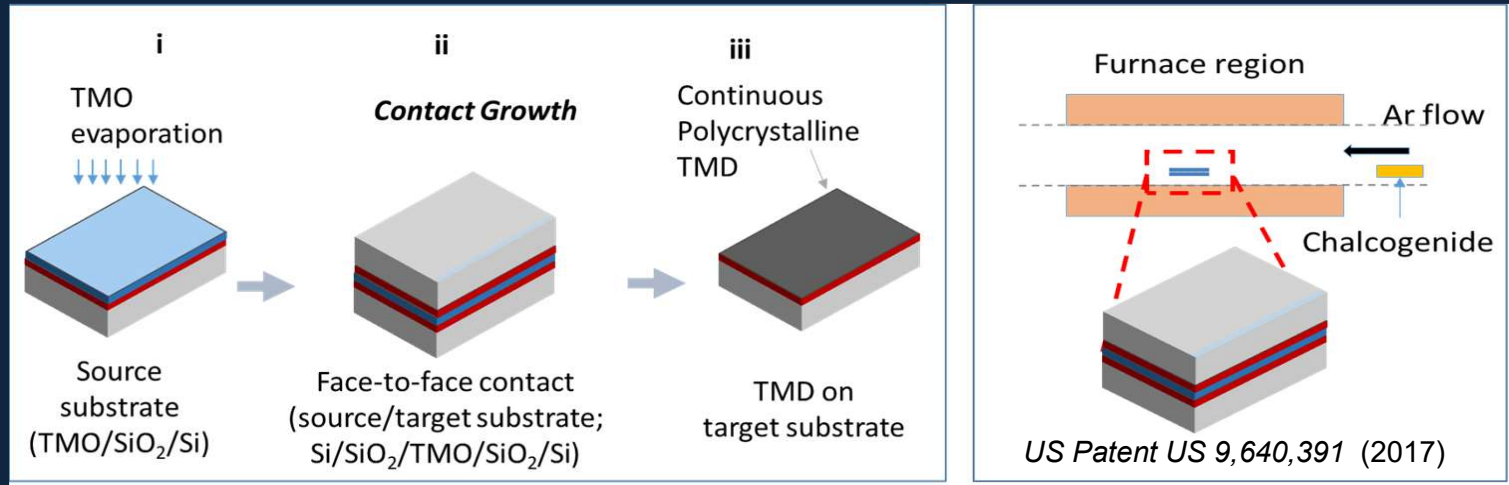
Zhang et al., *Adv. Funct. Mater.*, 2018, **28**, 1706950

# Growth Mechanism



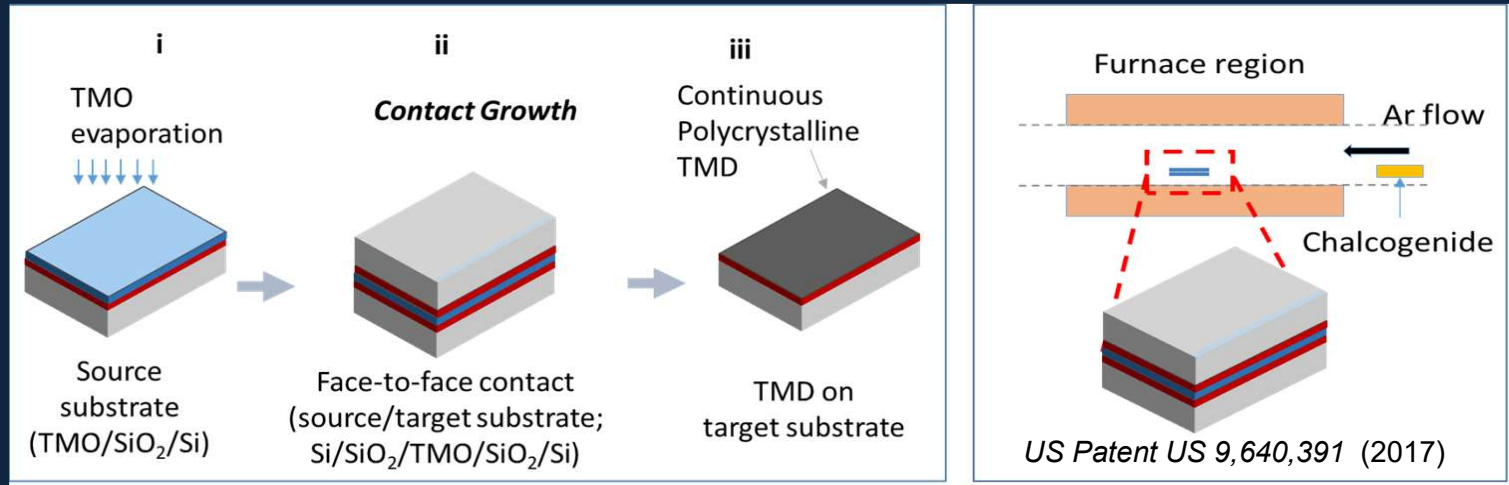
- The TMD growth is based on the reaction of transition metal oxide and chalcogen powder in the vapor phase.
- For the MoS<sub>2</sub> growth, the initial reaction between MoO<sub>3</sub> and S produces intermediate volatile MoO<sub>3-x</sub>S<sub>y</sub>, and then further sulfuration of MoO<sub>3-x</sub>S<sub>y</sub> on the substrate lead to a complete conversion into MoS<sub>2</sub> grains.

# Our TMD Synthesis via LPCVD (1)



- A thin film of MoO<sub>3</sub> is deposited onto a SiO<sub>2</sub>/Si substrate, which then contacts another SiO<sub>2</sub>/Si substrate face-to-face.
- The sandwiched sample is loaded into the tube with sulfur powder placed in the upstream of the growth area for controlled sublimation, after which the furnace is heated to grow TMDs.
- The ambient gas is purged out to the base pressure of 850 mTorr.
- Ar gas is introduced from 150 °C to remove ambient gas and H<sub>2</sub> gas is supplied from 650 °C (increasing temperature) to 700 °C (decreasing temperature).

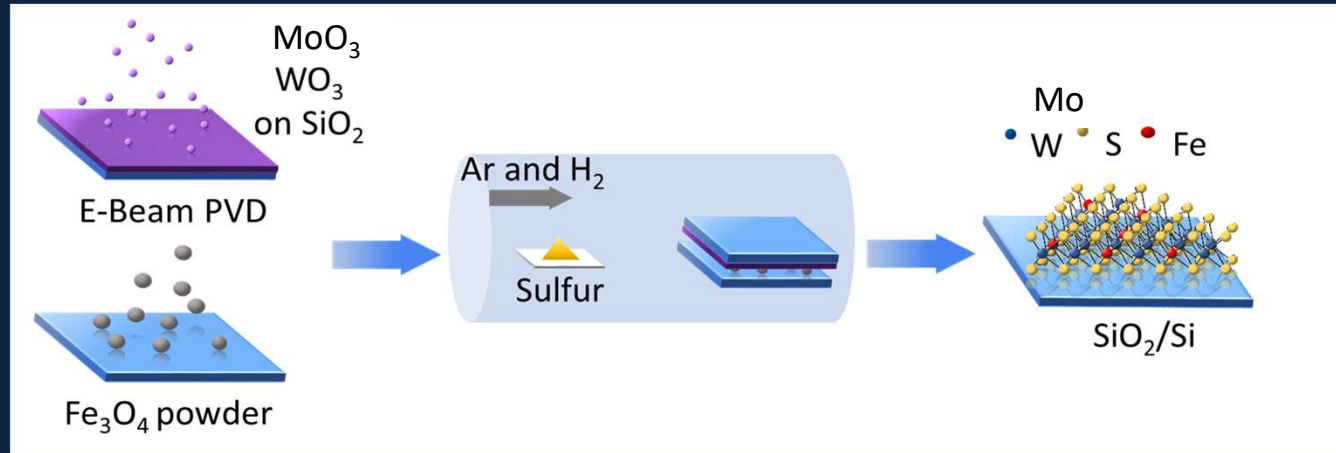
# Our TMD Synthesis via LPCVD (2)



- As the furnace is ramped in temperature, the reaction proceeds via reduction of MoO<sub>3</sub> by hydrogen and subsequent sulfurization.
- The growth temperature is up to 850°C.
- At an optimized location, the sulfur powder starts vaporizing at 830°C furnace temperature and sulfur powder is exhausted in 30 minutes.

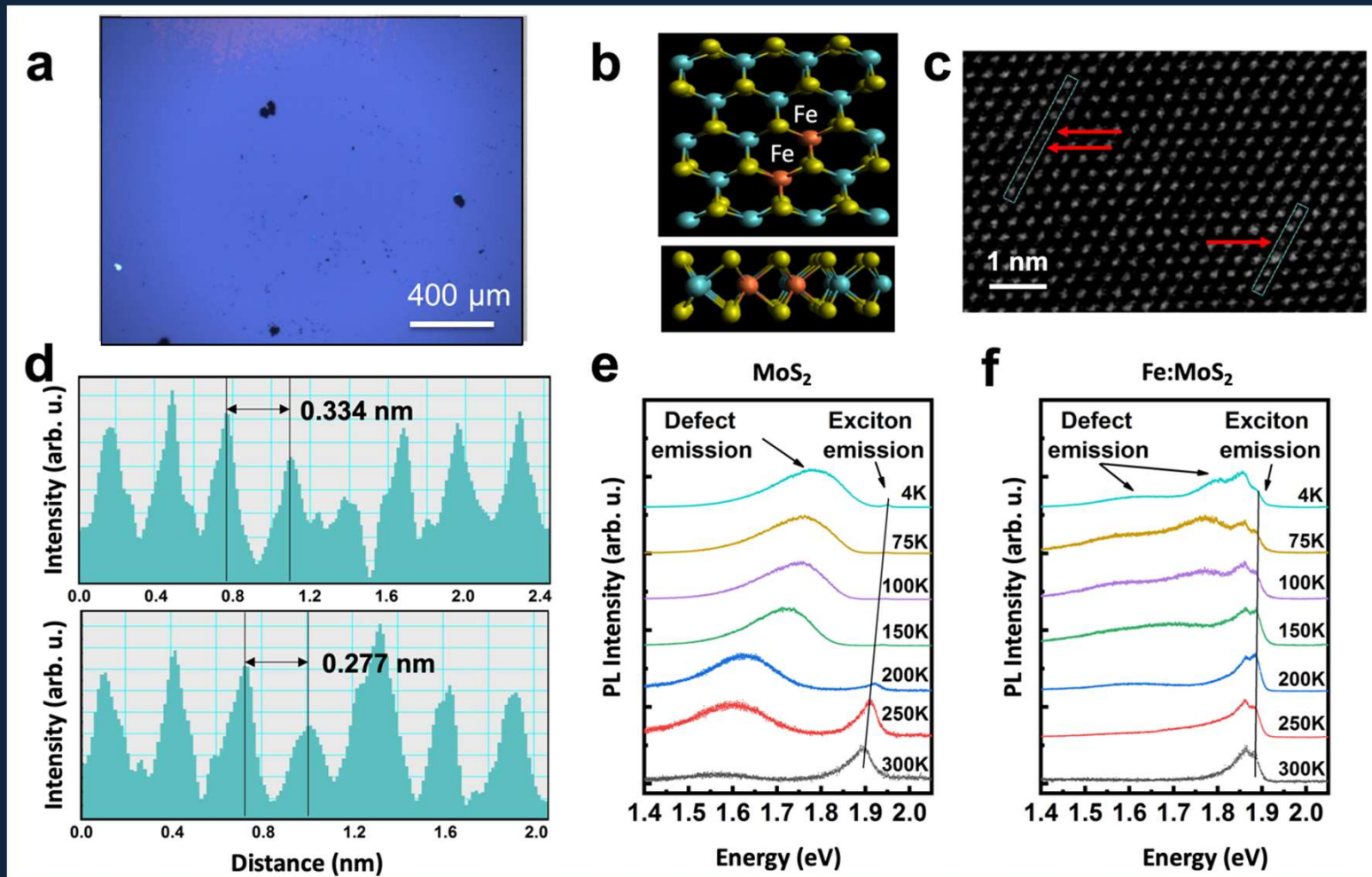


# *In situ* Fe Doping Process



- $\text{Fe}_3\text{O}_4$  particles are cast onto an  $\text{SiO}_2/\text{Si}$  substrate, which then contacts the  $\text{MoO}_3$  film-deposited substrate face-to-face.
- Ar (30 sccm) and  $\text{H}_2$  (15 sccm) are delivered at  $300^\circ\text{C}$  and  $760^\circ\text{C}$ , respectively.
- Sulfur is supplied when the temperature reaches  $790^\circ\text{C}$ .
- Furnace is held at  $850^\circ\text{C}$  for 20 min and cooled down to the room temperature, where  $\text{Fe}:\text{MoS}_2$  monolayers ( $\sim$  mm size) are obtained.

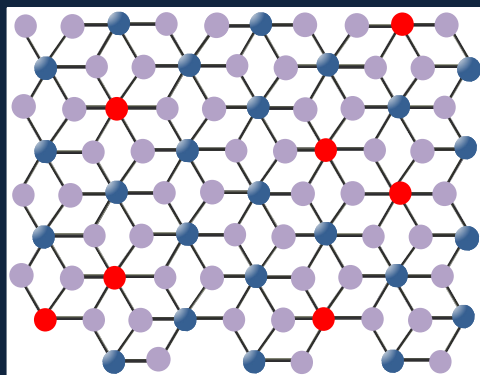
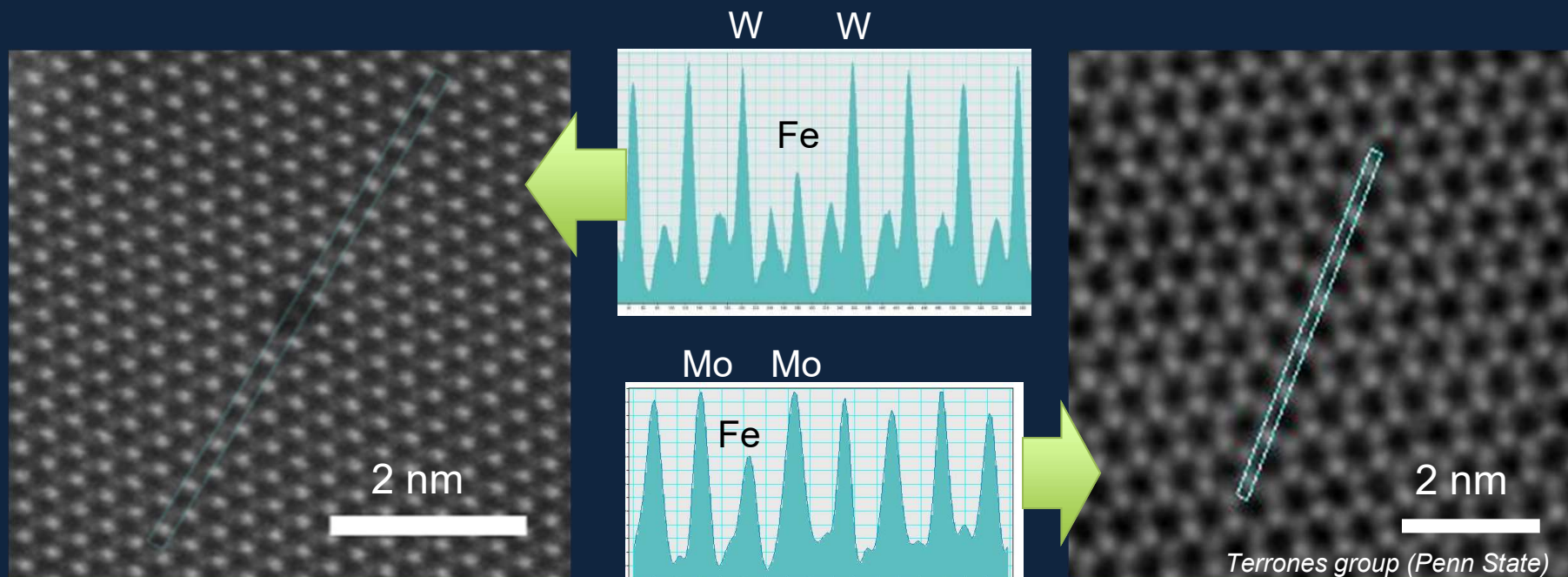
# RT ferromagnetic 2D semiconductor (Fe:MoS<sub>2</sub>)



Collaboration: [Strauf \(Stevens\)](#); Pasupathy (Columbia);  
Meunier (RPI); Vamivakas (U. Rochester); Zhang (DOE-BNL)

[Fu, et al., Nature Communications, 11, 2034 \(2020\)](#)

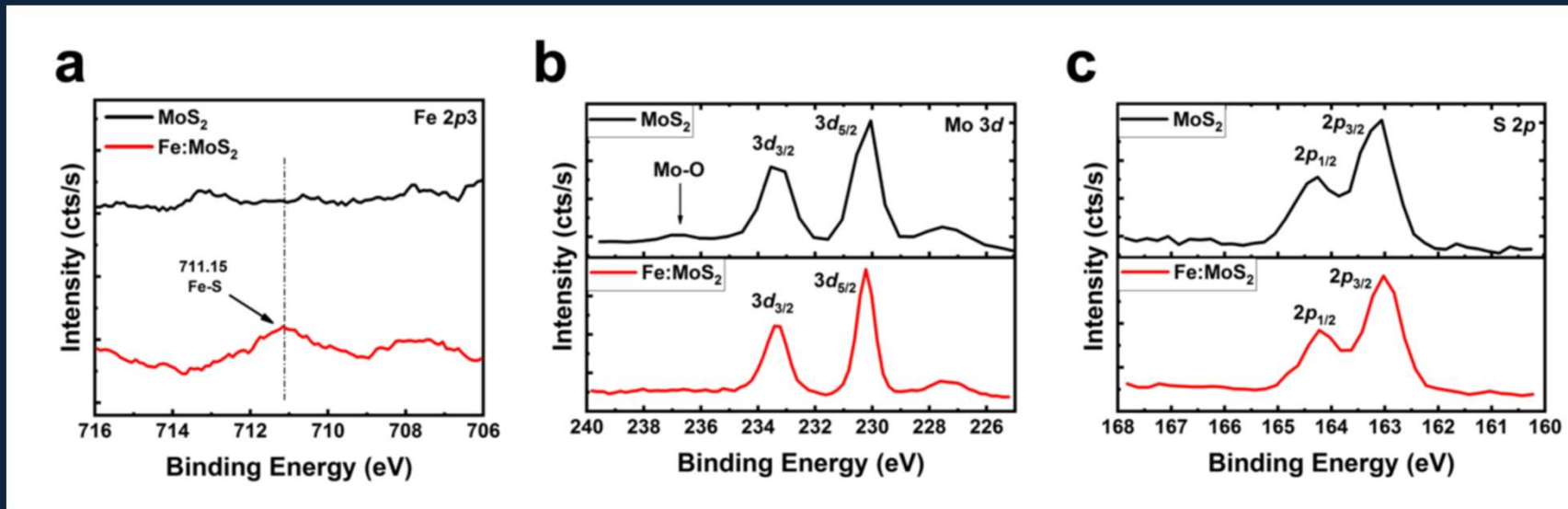
# Substitutional Doping of Irons



(left, right) Contrast-corrected STEM images of Fe:WS<sub>2</sub> and Fe:MoS<sub>2</sub> monolayers.

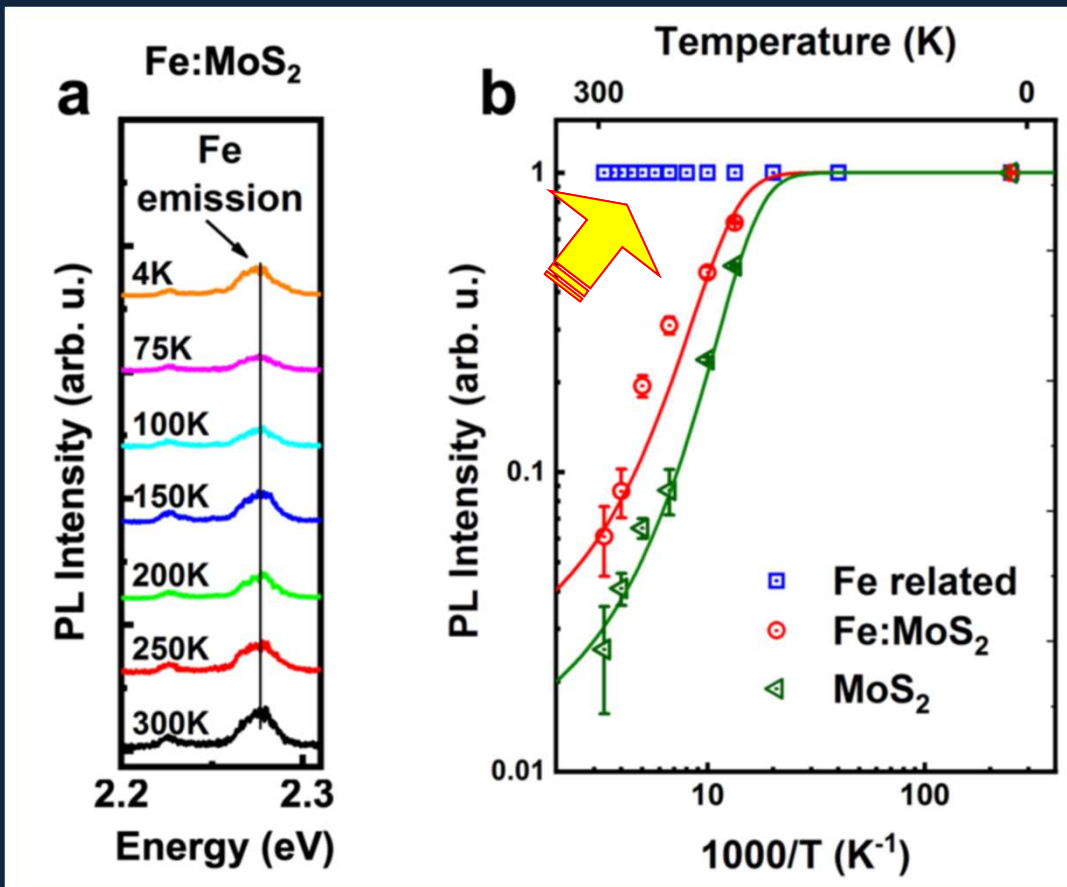
(center) STEM intensity spectra of the selected areas, where Fe atoms exhibit approximately 40% lower intensity.

# X-ray Photoelectron Spectroscopy (XPS)



(a) Fe 2p<sub>3/2</sub> peaks; (b) Mo 3d peaks. The reduced intensity of the Mo-O bond in Fe:MoS<sub>2</sub> (237 eV) as compared to MoS<sub>2</sub> is indicative of an underlying reduction of the sulfur vacancy concentration upon doping; (c) S 2p peaks.

# Temperature dependent PL spectra of Fe related emission

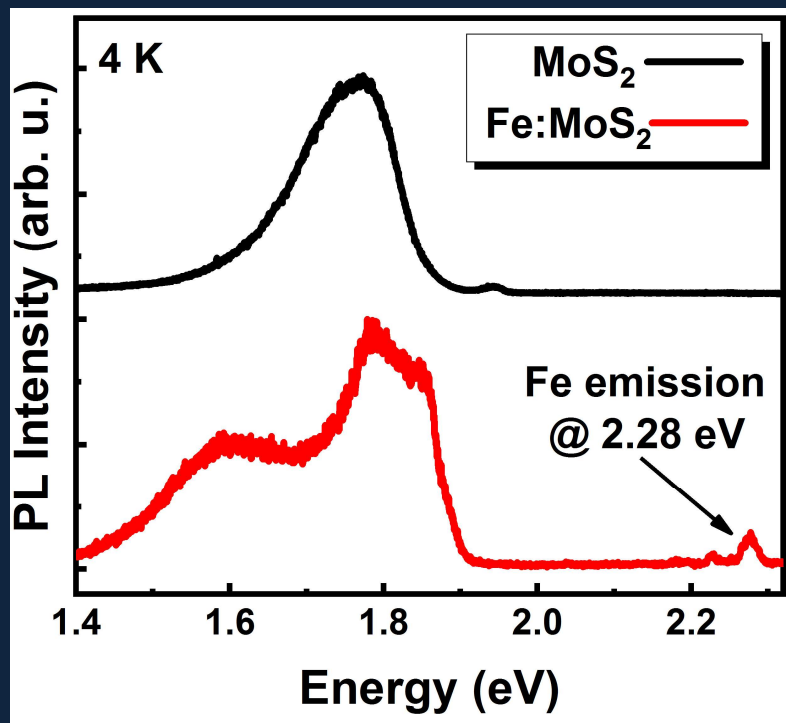


Measured at Strauf Lab (Stevens)

- Integrated PL for the bandgap emission in MoS<sub>2</sub> (green triangle), Fe:MoS<sub>2</sub> (red circle) and for the Fe-related emission (blue square).
- The solid red and green lines are standard Arrhenius fits for the exciton emission.

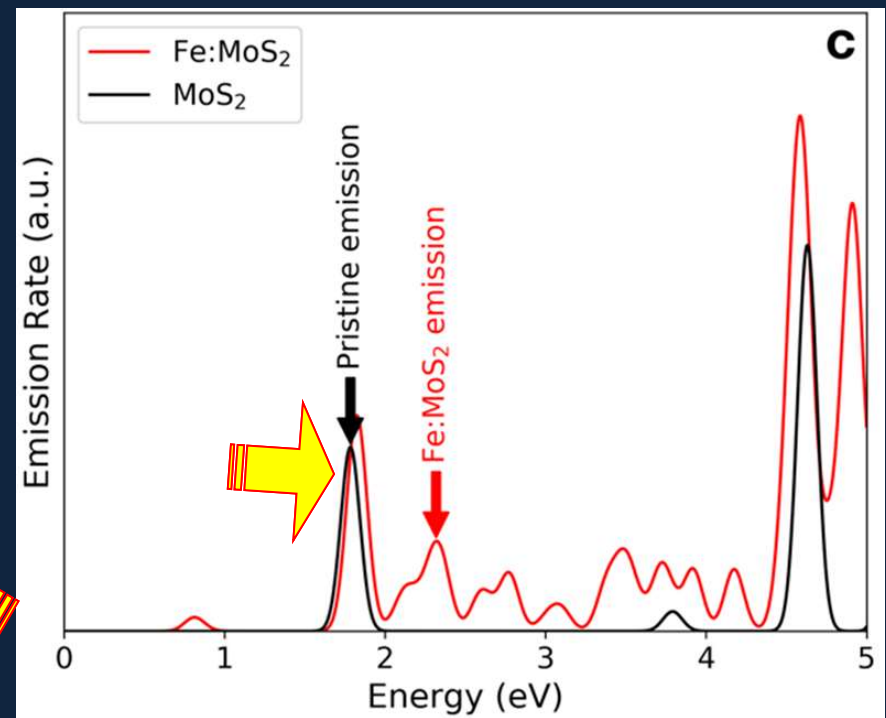
# Fe-related Emission from Fe:MoS<sub>2</sub>

PL spectra of MoS<sub>2</sub> and Fe:MoS<sub>2</sub>



Measured at Strauf Lab (Stevens)

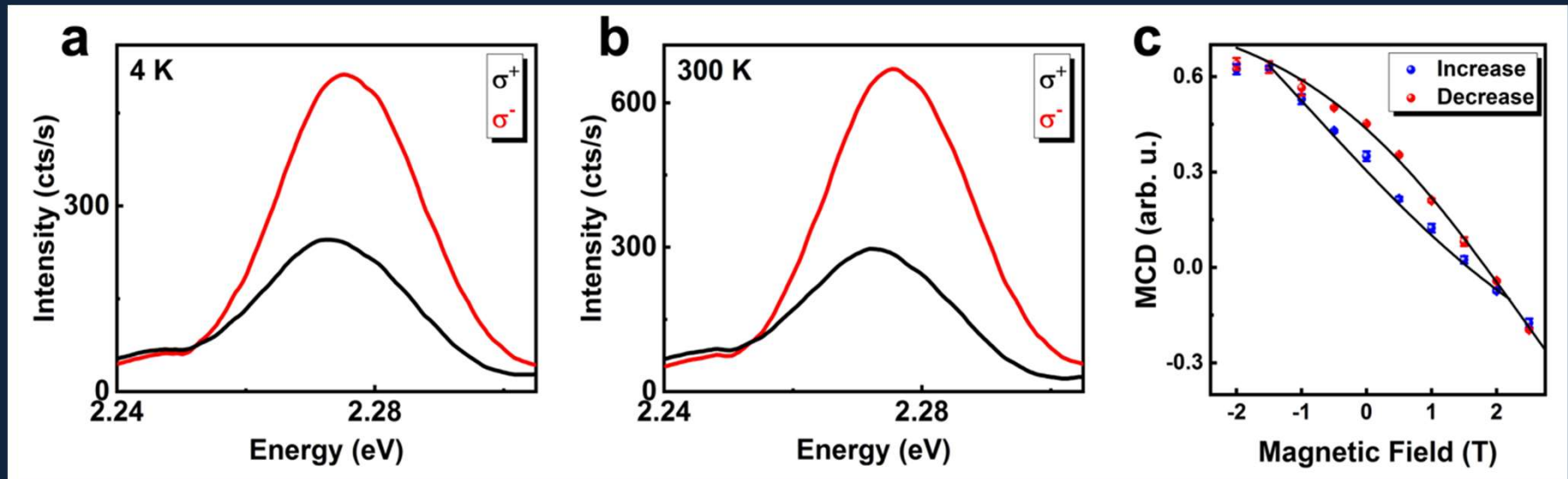
DFT calculations of dipole-allowed transitions



Meunier group (RPI)

# Magneto-Photolumuminescence Measurements

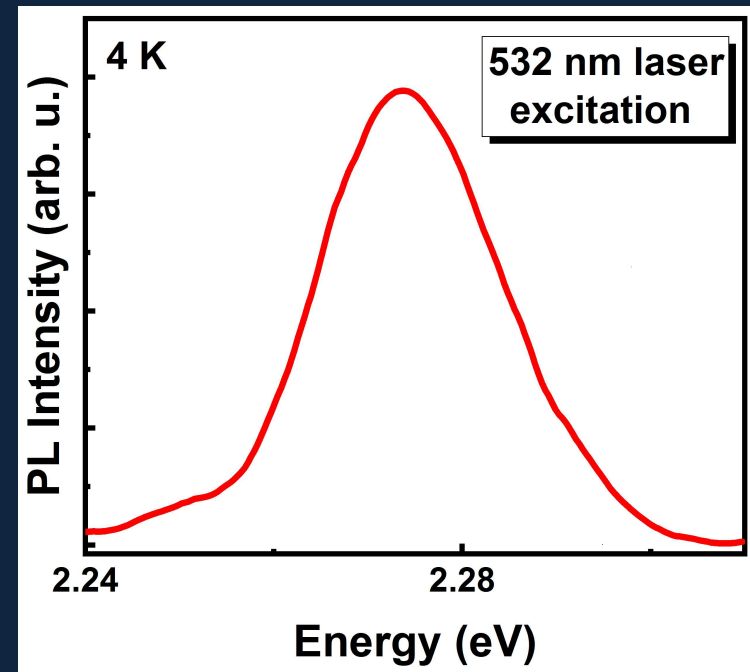
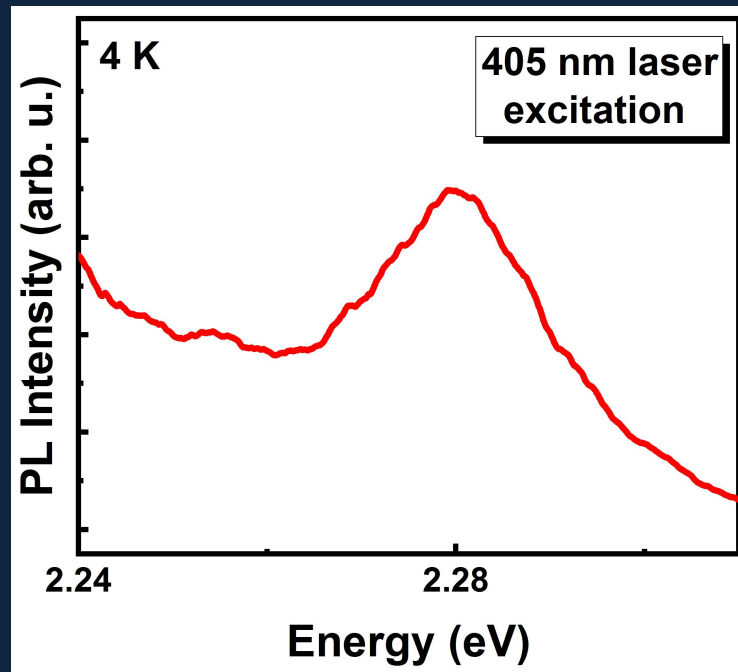
- The transition metals' luminescence loses its CD above  $T_C \rightarrow$  CD at 300K suggests that Fe:MoS<sub>2</sub> is ferromagnetic at RT.
- The light absorption is closely related to the Zeeman shifts - pronounced hysteresis loop  $\rightarrow$  ferromagnetic nature of Fe-related emission



Measured at Strauf Lab (Stevens)

# Fe-related Emission from Fe:MoS<sub>2</sub>

*Strauf group (Stevens)*

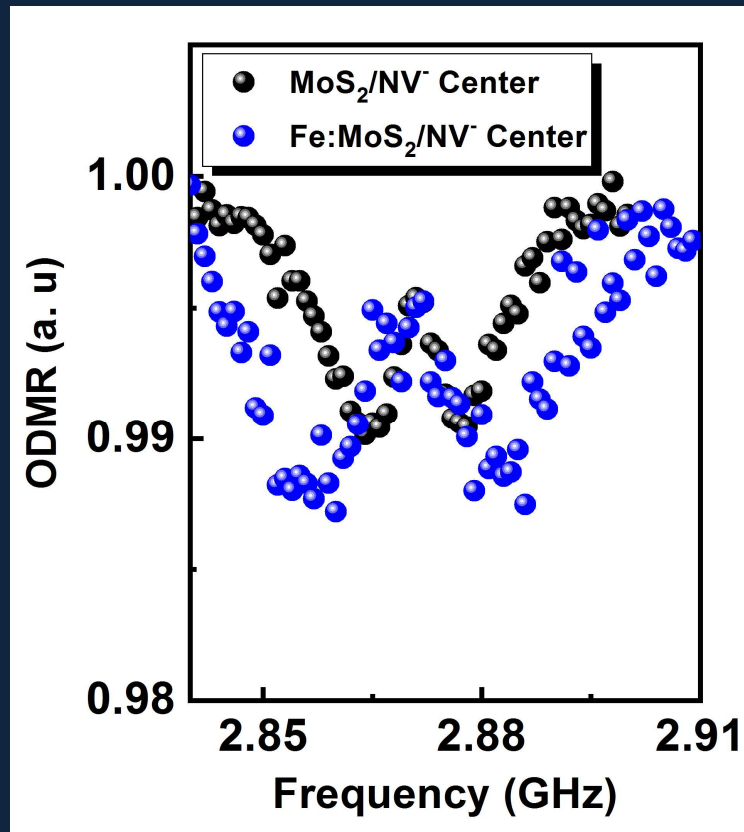


This Fe-related emission peak is consistent at different excitation wavelengths, showing that this emission is not related to a Raman peak.



# Local Magnetic Field of Fe:MoS<sub>2</sub> Monolayers

ODMR spectra of the NV<sup>-</sup> centers

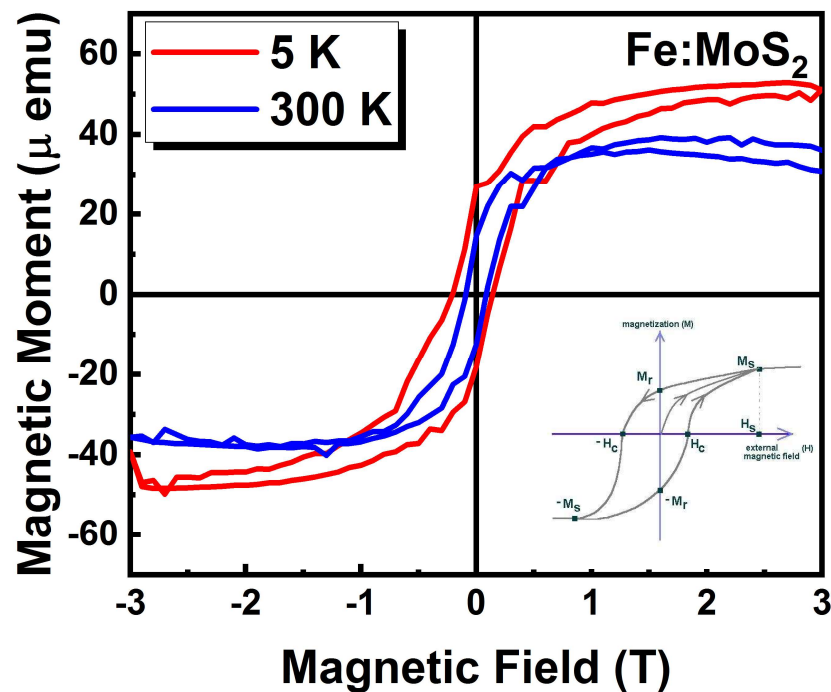


Vamivakas group (U. Rochester)

- We detect the ODMR of electron spins of NV<sup>-</sup> centers manipulated by simultaneous MW radiation.
- The increase of Zeeman splitting from 10 MHz to 21 MHz in the vicinity of Fe:MoS<sub>2</sub> monolayers indicates that **a local magnetic field presents in the monolayers at RT.**
- The local magnetic field was up to 0.5 mT, comparable to the values measured in 2D CrI<sub>3</sub> and CrBr<sub>3</sub> **at cryogenic temperature.**

# Superconducting Quantum Interference Device Measurement

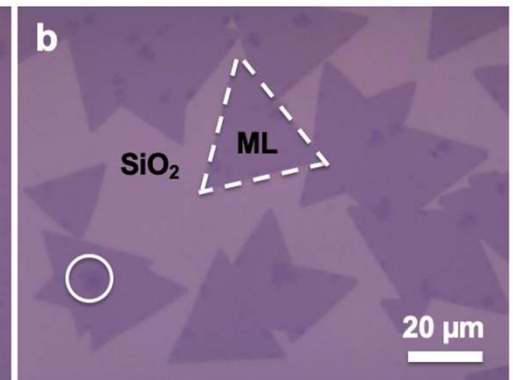
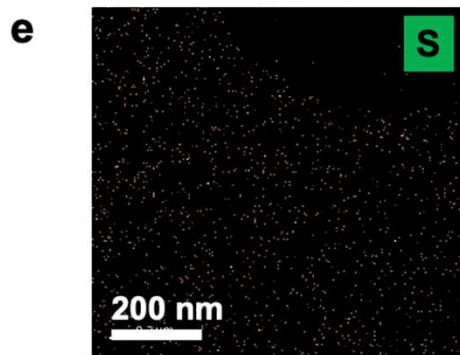
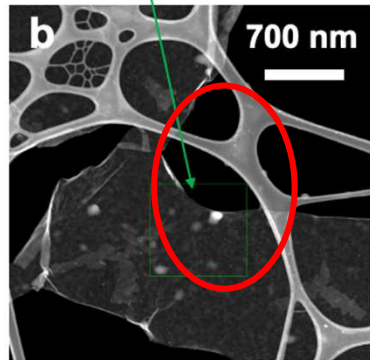
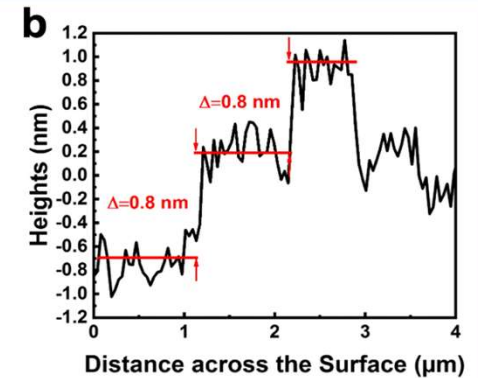
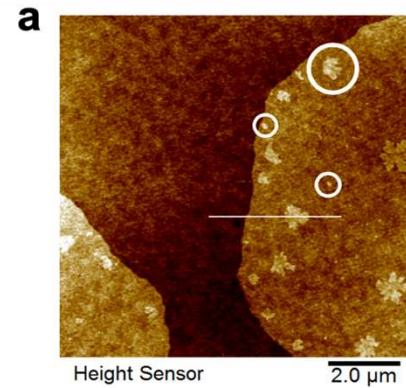
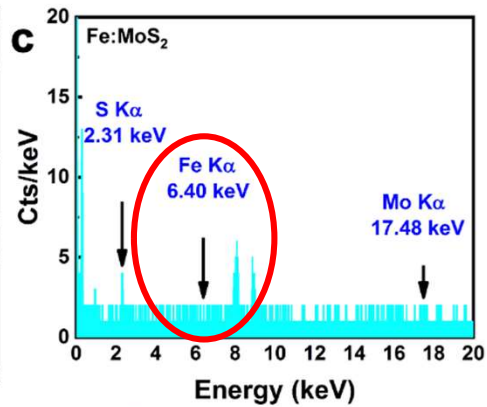
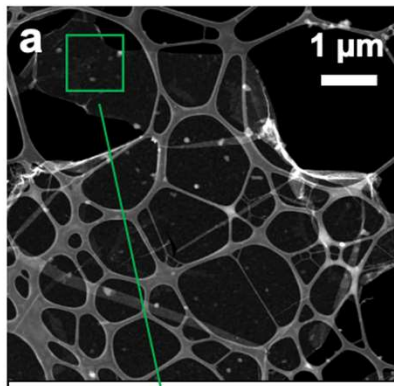
## SQUID Results



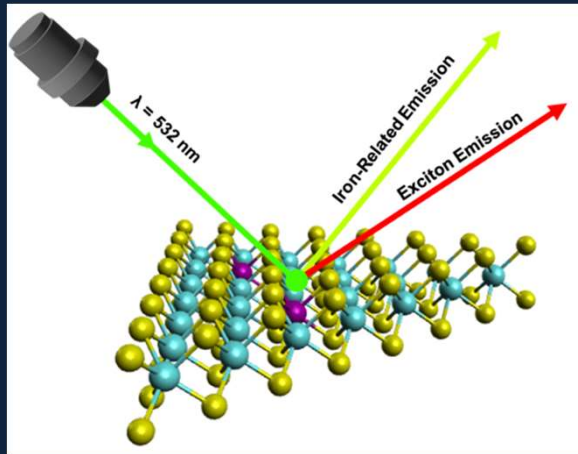
Pasupathy group (Columbia)

- Fe:MoS<sub>2</sub> monolayers exhibit a pronounced  $M$ - $H$  hysteresis loop at both cryogenic and room temperatures.
- The magnitude of the hysteresis loop decreases with increasing temperature, while the  $T_C$  has not been reached at 300 K.

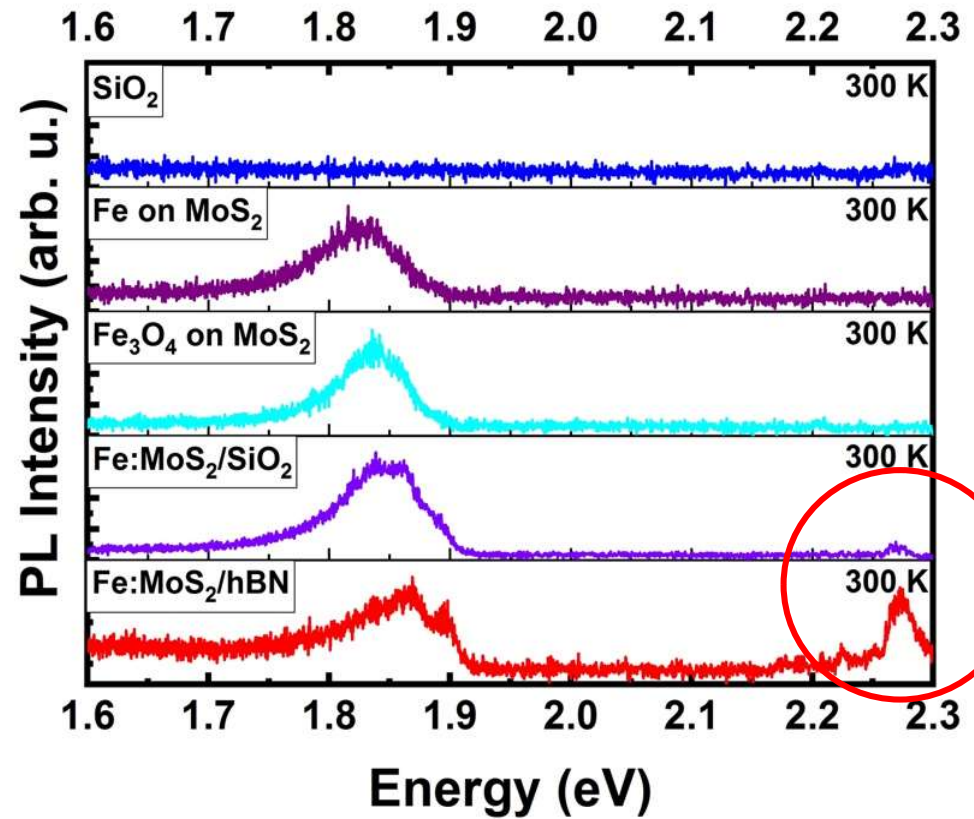
# Confirmation of Substitutional Doping – I



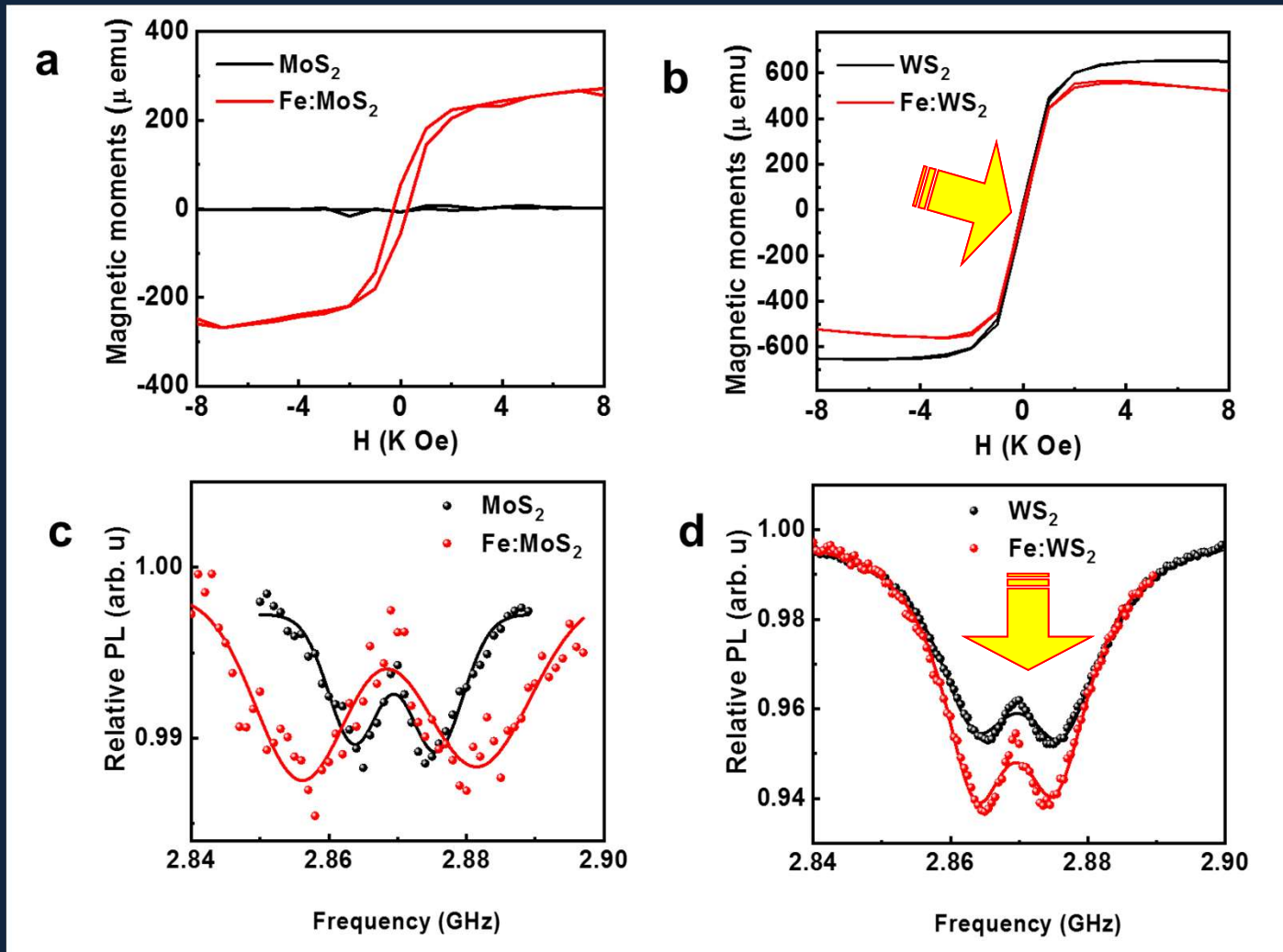
# Confirmation of Substitutional Doping – II



Measured at Strauf Lab (Stevens)



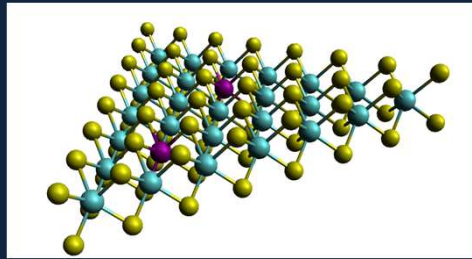
# Confirmation of Substitutional Doping – III



Measured at  
Argonne National  
Lab (Oakland  
University)

Vamivakas group  
(U. Rochester)

# Low-Doping Concentration in 2D Materials

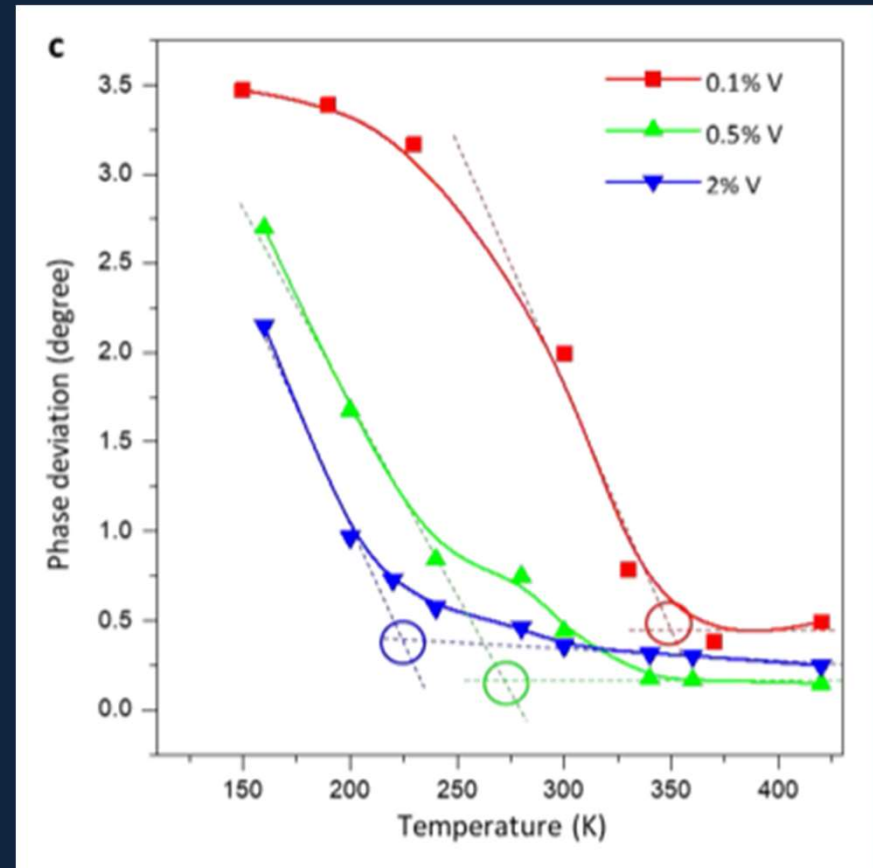


6.7 at%

2 at%

23 V	24 Cr	25 Mn
41 Nb	42 Mo	43 Tc
73 Ta	74 W	75 Re

1 at%



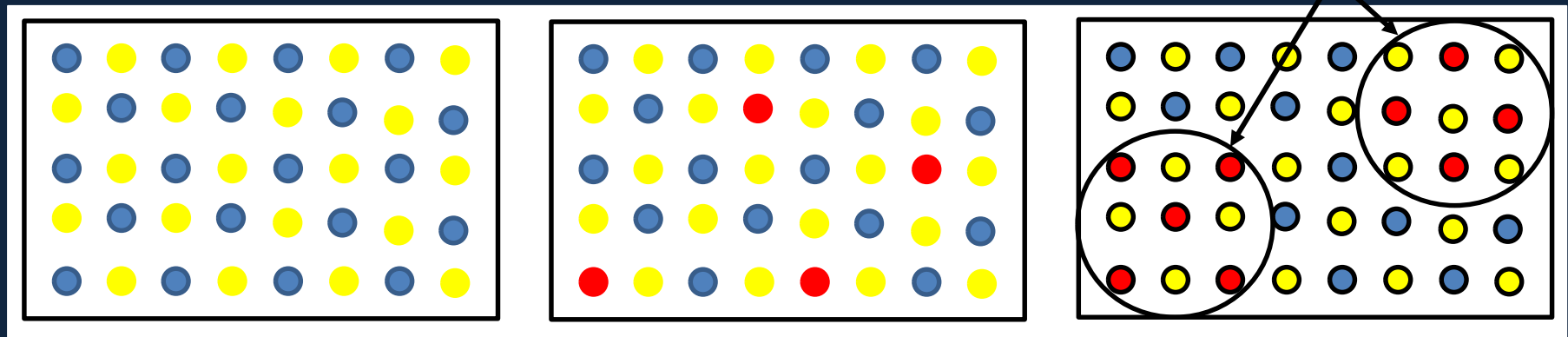
Vanadium-doped WSe<sub>2</sub>

Zhang *et al.*, *Nano Lett.* **15**, 6586-6591 (2015)  
 Gao *et al.*, *Adv. Mater.* **28**, 9735-9743 (2016)  
 Zhang *et al.*, *Adv. Funct. Mater.* **28**, 1706950 (2018)

Yun, *et al.*, *Adv. Sci.* 1903076 (2020)  
 Duong, *et al.*, *Appl. Phys. Lett.* **115**, 242406 (2019)

# Segregation of Impurities

Are they (ZnMn)O or MnO?



ZnO (Semiconductor)

(ZnMn)O (DMS) ?

Segregation of impurities

*“Ferromagnetic behavior of ZnO lightly doped with Mn coincides with the presence of MnO nanoparticles, whereas cluster-free Mn doped ZnO behaves paramagnetically.”*

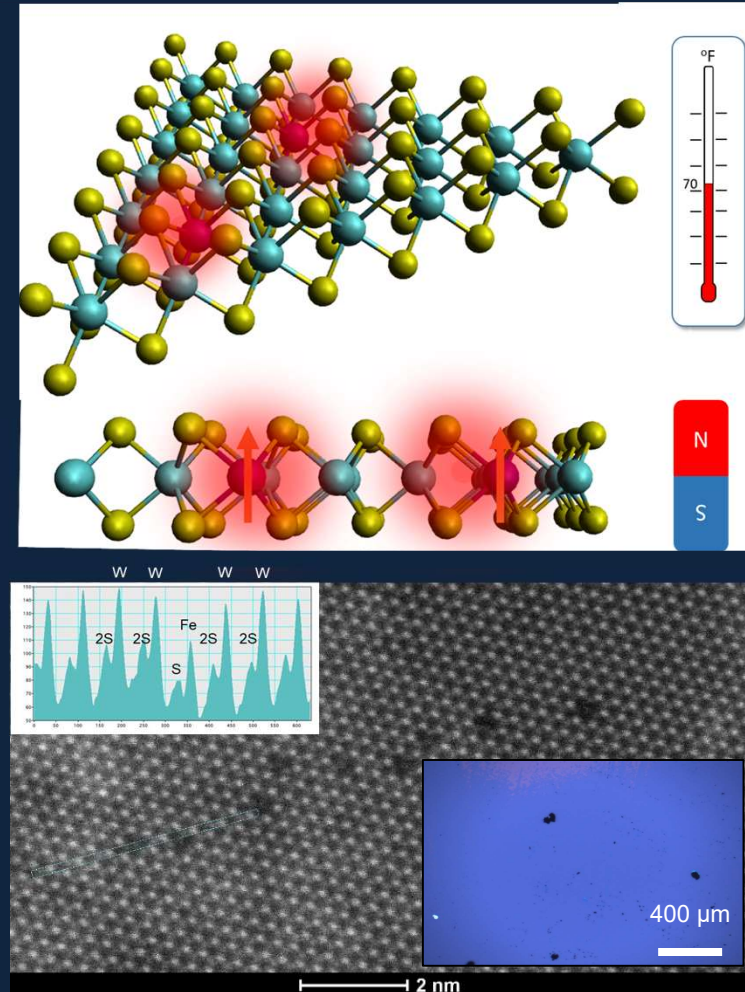
# Next Experiments in Line

- Anomalous Hall Effects
- STT-MRAM
- Gate modulation of ferromagnetism
- .....



# Perspective

- The magnetic field strength in this material is 0.5 mT at room temperature.
- While it cannot pick up a paper clip, it can alter the spin of electrons!
- 2D magnetic semiconductors will allow the development of transistors to control of the spin of electrons, while the whole device remains lightweight, flexible and transparent.
- This work could lead to a new era of information technologies with exciting applications in computing, sensing, and data storage



# Summary

- We investigate chemical vapor deposition (CVD)-growth, including MoS<sub>2</sub>, WS<sub>2</sub>, WSe<sub>2</sub> and MoSe<sub>2</sub>, as well as their heterostructures.
- We illuminate the role of dissimilar 2D substrates, uncovering the conditions for anti-oxidation.
- We demonstrate ferromagnetism with a Curie temperature above room temperature in monolayer MoS<sub>2</sub> via *in situ* iron-doping and measured local magnetic field strength up to 0.5±0.1 mT.
- This research unlocks new opportunities towards atomically thin magneto-optical and magnetoelectric devices for ultracompact spintronics, on-chip optical communications, and quantum computing.

# Acknowledgements

**Group Members:** *Stephen Annor-Wiafe, Siwei Chen, Mengqi Fang, Shichen Fu, Greg Hader, Kyungham Kang, Anthony Palumbo, Zitao Tao*



**Collaborators:** *Strauf*, Huang, Zhang, Wang (Stevens); Rahimi-Iman (Philipps-Universität Marburg, Germany); *Pasupathy* (Columbia); Datta (NJIT); Terrones (PSU); *Meunier* (RPI); *Vamivakas* (U. Rochester); Zhang (DOE-BNL)